Synthesis and characterization of hydrophobically modified derivatives of polysaccharides

Xia Miao

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THÈSE

Pour obtenir le grade de

DOCTEUR DE L'UNIVERSITÉ DE GRENOBLE

Spécialité : Sciences des polymères
Arrêté ministériel : 7 août 2006

Présentée par

Xia MIAO

Thèse dirigée par Rachel Auzély-Velty et Bo JIANG

préparée au sein du Centre de Recherches sur les Macromolécules Végétales (CERMAV-CNRS)

dans l'École Doctorale de Chimie et Science Vivante

Hydrophobically modified derivatives of polysaccharides

Thèse soutenue publiquement le 4 Octobre 2011,
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Acknowledgments

First of all I would like to thank my PhD supervisors Rachel Auzély-Velty and Bo JIANG for their guidance, support and encouragement during my Ph.D.

Prof. Rachel Auzély-Velty, it is difficult to overstate my gratitude to you, with your enthusiasm, your inspiration, and your great efforts to explain things clearly and simply. Throughout my thesis-writing period, you provided sound advice, good teaching, good company, and lots of good ideas. I will never forget your inspiritment when I was depressed by the bad experimental results, you said: “even it is a game, try your best to carry on until it is finished, and there will be a result.” I would have been lost without you.

Prof. Bo JIANG, thank you for the reception in your workgroup, advices, positive feedback, given freedom in my ideas and support in all good and difficult scientific moments. For me, you are not only a teacher, but also a lifetime friend and advisor.

Thanks for the financial support from Research Institute of Petroleum & Development (RIPED) of PetroChina and the scholarship of “Les thèses de doctorat en co-tutelle” from French government.

I also thank Redouane Borsali, the director of CERMAV, for giving me the opportunity of working in CERMAV.

I give special thanks to Carole Arnal-Hérault, Nacera Naar, and Audrey Fournier for many discussions and invaluable advices considering my PhD subject.

To Di Cui and Jing Jing, thank you for your help whenever I needed. I wouldn’t say too much, you girls know me.

To Eric, Anna, Hélène, Oznür, Jimmy, Agathe, Emilie, Ali … thank you for each smile at the beginning of the day.
To my special friends outside of CERMAV: Hu Zheng, Yang Juan, Zhang Feng, Wu Wanshan, Li Ning, Guo Shuyu … for all time we shared, happy, sad, crazy moments, thank you for all attractions, thank you for being with me. Also thank you for all who I met in CERMAV, Grenoble and France.

To my family, my brother and sister-in-law, my grandparents, uncles and aunts, my cousins-german and cousin-in-low, my niece and nephew, for their love, understanding, patience, endless support, and never failing faith in me.

Most importantly, I wish to thank my parents, MIAO Shengkun and DENG Lingzhi. This thesis is dedicated to my father, a senior engineer and now a senior manager. Dad, I hope you are pound of me as I am pound of you. Mom, I love you as you love me.

Finally, to a special guy who gives me energy, strength, hope, love and also money, my dear husband, SHEN Zhe. Four years is a long time for a husband divided from wife, only thank you is not enough to make up for your given, I will use all my remained life to compensate.
General introduction (En)

In the family of water-soluble associating polymers, amphiphilic systems composed of polar and non-polar units, which are soluble and non-soluble in water, respectively, exhibit original rheological properties in aqueous solution. These properties lead to numerous industrial applications in particular in pharmacy, food, cosmetic, paints, oil recovery, where peculiar properties such as thickening, gelling or viscoelastic properties that can be modulated with temperature or the presence of additives (salt, surfactant), are desired. The viscosity character of the aqueous solutions of such polymers is mainly due to inter-chain associations between hydrophobic groups leading to physical cross-linkages between polymer chains.

In the general context of using water-soluble polymers for various applications ranging from oil recovery to drug delivery, we focused on the synthesis of hydrophobically modified neutral or charged polysaccharides. These glucidic polymers, derived from living organisms - in other words plants, animals or bacteria, are candidates of choice for the development of a “green chemistry”. Besides being renewable, they are generally biocompatible and biodegradable and, can also exhibit a biological activity which can be advantageously used for biomedical applications. This is typically the case of hyaluronic acid, a negatively charged linear polysaccharide which is ubiquitous in the body.

The main goal of this thesis was thus to synthesize new amphiphilic systems based on neutral polysaccharides (guar, hydroxyethyl guar) or charged polysaccharides (hyaluronic acid), based on the grafting of hydrophobic groups along the polysaccharidic chain in easy handling conditions. The synthesis strategy we proposed relies on etherification reactions in alkaline media of the polysaccharides from commercial and non-commercial hydrophobic glycidyl ethers (epoxides).
This work was performed in the team “Structure and Modification of Polysaccharides” in the Centre de Recherches sur les Macromolécules Végétales (CERMAV-CNRS, Grenoble) and the “Function Polymer Lab” (Sichuan University), in the framework of a co-supervision convention between the Joseph Fourier University of Grenoble and the University of Sichuan.

The first chapter of this manuscript consists in a bibliographic review on hydrophobically modified neutral or charged polysaccharides and, the study of their thickening properties in aqueous media.

The chapter 2 is devoted to the grafting of various hydrophobic groups on guar, hydroxyethyl guar as well as hydroxyethyl cellulose, used in order to compare the efficiency of reactions involved as a function of the polysaccharide backbone. The reactions, based on the opening of hydrophobic epoxides in alkaline media by the alcoholete functions of polysaccharides, are conducted by varying some experimental parameters (solvent, alkylating (arylating) agent/polysaccharide molar ratio...) in order to modulate the hydrophobic/hydrophilic balance of the final products. The analysis of their behavior in aqueous solution by viscosity measurements is also presented.

Finally, chapter 3 presents the synthesis and characterization of new amphiphilic derivatives of hyaluronic acid resulting from the grafting of Brij®56 groups. Original properties in aqueous media observed from these conjugates, which contrast with previous results obtained from alkylated derivatives of hyaluronic acid in the team “Structure and Modification of Polysaccharides”, are discussed.
Introduction générale (Fr)

Dans la famille des polymères associatifs hydrosolubles, les systèmes amphiphiles composés d’unités polaires et apolaires, respectivement solubles et insolubles dans l’eau, présentent en milieu aqueux des propriétés rhéologiques originales. Ces propriétés sont à l’origine de nombreuses applications industrielles notamment en pharmacie, agro-alimentaire, cosmétique, peinture et pétrole, où des propriétés particulières comme un effet épaississant, gélifiant ou viscoélastique modulables en fonction de la température et de la présence d’additifs (sels ou tensioactifs) sont recherchées. L’origine des propriétés viscosifiantes des solutions aqueuses est liée principalement aux associations interchaînes des groupements hydrophobes conduisant à une réticulation physique et réversible du milieu.

Dans une problématique générale d’utilisation de polymères hydrosolubles pour diverses applications allant de la récupération assistée des hydrocarbures à la délivrance de principes actifs, notre intérêt s’est porté sur la synthèse de dérivés hydrophobiquement modifiés de polysaccharides neutres ou chargés. Ces polymères glucidiques, d’origine végétale, animale ou bactérienne, sont des candidats de choix pour le développement d’une chimie dite “verte”. En plus d’être issus de ressources renouvelables, ils sont en général biodégradables et biocompatibles et peuvent également montrer une activité biologique pouvant être avantageusement mise à profit pour des applications biomédicales. C’est le cas notamment de l’acide hyaluronique, polysaccharide chargé négativement, omniprésent dans le corps.

Cette thèse avait ainsi pour principal objectif de synthétiser de nouveaux systèmes amphiphiles à base de polysaccharides neutres (guar, hydroxyéthyl guar) ou chargés (acide hyaluronique), par greffage de groupements hydrophobes le long de la chaîne polysaccharidique dans des conditions simples à mettre en œuvre. La stratégie de synthèse proposée repose sur des réactions d’éthérification en milieu basique des
polysaccharides à partir d’éthers de glycidyle (époxydes) hydrophobes commerciaux et non commerciaux.

Ce travail a été effectué au sein de l’équipe "Structure et Modification des Polysaccharides" du Centre de Recherches sur les Macromolécules Végétales (CERMAV-CNRS, Grenoble) et de l’équipe “Function Polymer Lab” (Université de Sichuan), dans le cadre d’une convention de co-tutelle entre l’Université Joseph Fourier de Grenoble et l’Université de Chengdu.

Le premier chapitre de ce manuscrit consiste en une mise au point bibliographique sur la synthèse de dérivés hydrophobiquement modifiés de polysaccharides neutres ou chargés et l’étude de leur propriétés épaississantes en milieu aqueux.

Le chapitre 2 est consacré au greffage de groupements hydrophobes variés sur le guar, l’hydroxyéthyl guar ainsi que l’hydroxyéthyl cellulose, utilisée afin de comparer l’efficacité des réactions mises en œuvre en fonction du squelette polysaccharidique. Les réactions, reposant toutes sur l’ouverture d’époxydes hydrophobes en milieu basique par les fonctions alcoolate des polysaccharides, sont menées en faisant varier certaines paramètres expérimentaux (solvant, rapport molaire greffon/polysaccharide…) afin de moduler la balance hydrophobe/hydrophile des produits finaux. L’analyse de leur comportement en milieu aqueux par des mesures de viscosité est également présenté.

Enfin, le chapitre 3 présente la synthèse et la caractérisation de nouveaux dérivés amphiphiles de l’acide hyaluronique résultant du greffage de groupements Brij56®. Des propriétés originales en milieu aqueux observées à partir de ces conjugués, contrastant avec des résultats antérieurs obtenus à partir de dérivés alkylés de l’acide hyaluronique au sein de l’équipe “Structure et Modification des Polysaccharides”, sont discutées.
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Hydrophobically modified polysaccharides

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Résumé (Fr)

Ce chapitre, situant le travail dans son contexte bibliographique, s'organise en deux volets. Les différentes approches proposées dans la littérature pour la synthèse de polysaccharides hydrophobiquement modifiés sont tout d'abord présentées. Elles reposent sur des réactions d’étherification, d’estérification ou de couplage amine-acide à partir de réactifs alkylés ou arylés variés. Celles-ci ont été appliquées principalement à des polysaccharides neutres courants (cellulose, amidon, dextranes, guar) ou chargés (acide hyaluronique) afin de leur conférer des propriétés épaississantes. Celles-ci font l’objet de la seconde partie de ce chapitre qui fait le point sur les principales études rhéologiques effectuées à partir de dérivés hydrophobiquement modifiés de la cellulose, de l’amidon, de dextranes, du et de l’acide hyaluronique.
Summary (En)

This chapter, situating the work in context bibliography, organized into two main parts. The different approaches proposed in the literature for the synthesis of hydrophobically modified polysaccharide by grafting hydrophobic alkyl chain on the natural polysaccharide are presented. They are based on the use of various functional groups as interlinkage for the preparation of hydrophobically modified polysaccharide. These reaction conditions and the degree of substitution of hydrophobic alkyl chain are categorized and compared by etherification, esterification, arylation or amine-acid coupling reactions. The literature shows a wide variety of polysaccharides used for the synthesis of hydrophobically modified polysaccharide. These polysaccharides come from animals or plants and vary in molecular weight between 25,000 and 1,450,000.

After hydrophobically modified, these amphiphilic polysaccharides that associate in solution are often efficient rheology modifiers. These are the subject of another part of this chapter. As used as thickener, their solution properties have been largely examined on different hydrophobic substituent, on different molar substitution levels, on the effects of operating parameters and so on. Particular attention is paid to cellulose, starch, dextran, guar and hyaluronic acid.
CHAPTER 1. Hydrophobically modified polysaccharides-bibliography review

1.1 Introduction

Hydrophobically modified water soluble polymers that associate in solution via physical interactions are often efficient rheology modifiers. These “associating systems” are used as thickening agents in many fields of applications such as paints, cosmetics, foods, oil recovery.\textsuperscript{1-4} The hydrophobic associations can be intramolecular and/or intermolecular leading to aggregating structures and/or three-dimensional networks. Thus very viscous solutions, physical gels exhibiting a shear thinning behavior or, micellar aggregates, can be obtained.

Natural polysaccharides have been widely used as the hydrophilic backbone of the hydrophobically modified amphiphilic macromolecule. They can have the properties of synthetic counterparts as well as being intrinsically biodegradable, abundant in nature, renewable, nontoxic, and relatively cheap.\textsuperscript{5,6} Their characteristics at the structural level are associated with their hydrogen-bonding ability, side-group reactivity, which can be modified covalently or by ionic bonds.\textsuperscript{7}

The first part of this chapter describes the strategies for the synthesis of hydrophobically modified natural polysaccharides, including etherification reaction using halogenated or epoxide derivatives, ester formation and alkylation using isocyanate derivatives. The conditions of the currently investigated reactions of these synthetic routes and the grafting efficiency are reviewed. This allows one to clarify the advantage and disadvantage of each synthesis strategy and different reaction parameters.

Next, we focus on the rheological properties of the modified polysaccharides in aqueous solution. Their thickening properties are compared.
1.2 Strategy to synthesis hydrophobically modified polysaccharide

1.2.1 Introduction

Polysaccharides used for the development of “associating systems” come from various origins. Polysaccharides which are extracted from plant include cellulose, guar, starch and xylan (Figure 1.1). Figure 1.2 shows the chemical structure of polysaccharides extracted from bacterial sources (dextran, xanthan and hyaluronic acid), from animals (chitin and hyaluronic acid) and from fungi (pullulan and chitosan).
Figure 1.1: Structure of polysaccharides isolated from plant.
Figure 1.2: Structure of polysaccharides obtained from bacteria (7, 8 and 11), animals (9 and 11) and fungi (10 and 12).
The solubility of these polysaccharides is different depending on different origins, as listed in Table 1.1. Some polysaccharides are insoluble in water (e.g. cellulose and chitin) or not very soluble (e.g. amylose and xylan), therefore, these polysaccharides have to be modified in order to be dissolved in water; moreover, the solubility of the hydrophobically modified polysaccharide with long alkyl chains can be increased by its derivatization with short chain. Most well known derivatives of these polysaccharides are cellulose ethers (methyl-, hydroxyethyl-, hydroxypropyl-, carboxymethyl-cellulose etc.), starch derivatives (hydroxyethyl-, hydroxypropyl-, carboxymethyl-starch, degraded starch, cationic starch, esterified starch etc.) and guar derivatives (hydroxyethyl-, hydroxypropyl-, carboxymethyl-guar, depolymerized guar, cationic guar, etc.).

**Table 1.1: Solubility of polysaccharides in dimethylsulfoxide (DMSO), dimethylformamide (DMF) and water.**

<table>
<thead>
<tr>
<th>Polysaccharide</th>
<th>Solubility in different solvent</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>DMF</td>
</tr>
<tr>
<td>Cellulose</td>
<td>-</td>
</tr>
<tr>
<td>Guar</td>
<td>x</td>
</tr>
<tr>
<td>Dextran</td>
<td>+ (LiCl)</td>
</tr>
<tr>
<td>Hyaluronic acid</td>
<td>x</td>
</tr>
<tr>
<td>Starch</td>
<td>-</td>
</tr>
<tr>
<td>Amylose</td>
<td>-</td>
</tr>
<tr>
<td>Amylopectin</td>
<td>-</td>
</tr>
<tr>
<td>Alginate</td>
<td>-</td>
</tr>
<tr>
<td>Chitin</td>
<td>-</td>
</tr>
<tr>
<td>Chitosan</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Inulin</td>
</tr>
<tr>
<td>----------------</td>
<td>--------</td>
</tr>
<tr>
<td></td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>+ (80 °C)</td>
</tr>
<tr>
<td></td>
<td>+ (LiCl)</td>
</tr>
</tbody>
</table>

+, Soluble.
-. Insoluble.
( ). Soluble under the additional condition.
x. No date
  a. The crystalline form is insoluble.
  b. Amylose is water soluble at 70 °C.

To handle the incompatibility of the hydrophilic polysaccharide and the hydrophobic reagents, the reactions carried out in both homogeneous media and heterogeneous media were extensively studied. Most of the related literatures of synthesis strategies and procedures are patents.

As shown by Scheme 1.1, several typical alkylating agents can be used to prepare hydrophobically modified polysaccharides. These include alkyl halides (such as chlorides or bromides), alkyl or aryl epoxides, acyl halides, anhydrides or isocyanates, which can be reacted with the free hydroxyl groups of the polysaccharide. Alkyl amines have also been used to prepare hydrophobically modified derivatives of polysaccharides possessing carboxyl groups along the chain.
In this chapter, the reaction conditions and results of these strategies will be summarized and represented into four types:

1) Etherification reaction using halogenated derivatives (Scheme 1.1.a).
2) Etherification reaction using epoxide derivatives (Scheme 1.1.b and c).
3) Ester formation (Scheme 1.1.d and e).

**Scheme 1.1:** Strategy to synthesize hydrophobically modified polysaccharide derivatives by reacting polysaccharides with hydrophobic reagents containing long hydrocarbon chains.\(^{10}\)
4) Alkylation using isocyanate derivatives (Scheme 1.1.f).

1.2.2 Etherification using halogenated derivatives

The more common strategy to graft long alkyl chains on polysaccharides is etherification. This reaction provides easy access to a variety of bio-based materials with valuable properties, the etherifying reagents are usually more easily handled than the reagents employed for modification via the ester or urethane linkages and the resulting ether linkage is usually more resistant to further reactions.\textsuperscript{11,12}

Etherification of polysaccharides via irreversible nucleophilic substitution using aliphatic halides is shown in Figure 1.3. Generally, the polysaccharide is first mixed with strong alkali, e.g., aqueous sodium hydroxide under a nitrogen atmosphere, subsequently, this alkali polysaccharide is reacted with etherifying agent (alkyl halide), to form alkyl ethers.

**Figure 1.3:** Etherification reaction of polysaccharides with alkyl halide, represented here as R-X, in which R is long alkyl chain, X is halide.

This strategy has been applied on various polysaccharides including cellulose and...
derivatives (hydroxyethyl cellulose (HEC), carboxymethyl cellulose (CMC), hydroxypropyl cellulose (HPC)) as summarized in Table 1.2, hydroxybutyl guar and, hyaluronic acid. As the alkyl halide agent (R-X) listed in Table 1.2, R is a long alkyl chain containing from 8 to 22 carbon atoms (C₈-C₂₂). Alkyl iodides are excellent alkylating agents, but expensive, therefore the preferred alkylating reagents are alkyl chlorides or bromides.

The reaction conditions are similar to those usually used with short alkyl halides except the solvent. In the case of reactions with short chain (C₁-C₄) alkyl halides, water is used as the solvent. In contrast, reactions with long alkyl halides require the use of an organic solvent such as isopropanol (IPA), tert-butyl alcohol (TBA), acetone, N,N-dimethylacetamide (DMAc) or dimethylsulfoxide (DMSO) (Table 1.2) because of their insolubility in water. These reactions are thus generally performed under heterogeneous conditions as the polysaccharide is suspended in the organic solvent. In some cases, for instance, reactions No. 2, 5, 7 and 8, a small amount of water (10~50%, v/v) is added to the organic solvent, allowing the polysaccharide to swell but not to dissolve. This can provide higher reaction efficiency. However, excess of water can result in difficulty of post-treatment of product during purification and recovery.

The pH of the reaction medium must be higher than 11, and is generally adjusted to 13 using strong alkali, such as lithium hydroxide (LiOH), sodium hydroxide (NaOH) or potassium hydroxide (KOH). However, if DMAc is used as a solvent, the addition of an extra base is not required, as can be seen from reactions No. 3, 4 and 6. The use of NaH in DMSO appeared to be more efficient than that of NaOH in the same solvent, but the NaH-DMSO system seems to cause more depolymerisation than NaOH-DMSO. In some cases, a phase transfer agent such as tetramethylammonium chloride (TMAC) is used in combination with the base (reaction No. 2).
From the examples given in Table 1.2, the reactions are generally performed between 70-105 °C for short time (1-8 hours). The alkylation reactions carried out at low temperature (RT) need longer times (24-92 hours). As an example, in the case of the reaction of cellulose with octyl bromide at 22 °C, there was no significant substitution after 3 hours, but the degree of substitution (DS) of octyl chain reached 0.11 after 25 hours. With octadecyl bromide, the DS reached 0.10 after 26 hours, and 0.30 after 72 h.

The degree of substitution (DS) of polysaccharides with long chain is often lower than 5%, as higher DS lead to problems of water insolubility of the final polysaccharide derivatives. The DS is determined by ¹H RMN in CDCl₃, DMSO-d6 or D₂O.16,17

Table 1.2: Etherification of polysaccharides using alkyl halides.

<table>
<thead>
<tr>
<th>No.</th>
<th>Polysaccharide substrate</th>
<th>Alkyl halide (R-X, R is long alkyl chain, X is Cl or Br)</th>
<th>Reaction condition: solvent, alkali, temperature, time</th>
<th>DS (%)</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cellulose</td>
<td>CH₃(CH₂)ₙCH₂Br, n=6~16</td>
<td>DMSO, NaOH or NaH*, 22 °C, 15~92 h</td>
<td>11~30*</td>
<td>16</td>
</tr>
<tr>
<td>2</td>
<td>CMC (DS=0.55~1.0)</td>
<td>CH₃(CH₂)ₙCH₂Br, n=20</td>
<td>50 % (wt) tert-butyl alcohol/ water, LiOH or NaOH (pH=11.4~14), with or without TMAC 90 °C, 3 h</td>
<td>0.09~2.7</td>
<td>15</td>
</tr>
<tr>
<td>3</td>
<td>HEC (MS=1.8)</td>
<td>CH₃(CH₂)ₙCHCH(CH₂)ₙCl</td>
<td>DMAc, RT, 24 h</td>
<td>1.4</td>
<td>6</td>
</tr>
<tr>
<td>4</td>
<td>HEC (MS=2.9~4)</td>
<td>CH₃(CH₂)ₙBr, n=7, 8, 12 or 16</td>
<td>DMAc, RT, 24 h</td>
<td>0.17~2</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(two or more mixed alkyl halides used at the same)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>HEC (MS=1.8)</td>
<td>CH₃(CH₂)ₙCH₂Cl, n=16</td>
<td>88% (wt) IPA/water, NaOH (pH=13), 80 °C, 8 h</td>
<td>1</td>
<td>21</td>
</tr>
</tbody>
</table>
1.2.3 Etherification using epoxide derivatives

Epoxide derivatives are the most important intermediates used for the synthesis of hydrophobically modified polysaccharides via ether linkage (Scheme 1.1.b and c). Two kinds of epoxide derivatives have been investigated: alkyl epoxide and alkyl glycidyl ether (2-alkyloxymethyloxiranes) (Figure 1.4). The “alkyl epoxide” or “alkyl glycidyl ether” are abbreviated to “R-epoxide” or “R-glycidyl ether”, in which R could be not only long alkyl chain (ii) but also phenyl (i), or poly(ethylene oxide) alkyl chain (iii), or poly(ethylene oxide) phenyl alkyl chain (iv).
Figure 1.4: Two kinds of epoxide derivatives used to prepare hydrophobically modified polysaccharides: alkyl epoxide (R-epoxide) and alkyl glycidyl ether (R-glycidyl ether).

The epoxide derivatives (i) and (ii) is commercially available while (iii) and (iv) need to be synthesized via the reaction of alcohols with epichlorohydrin. Typically, the hydroxyl group of the alcohol is reacted with NaH in DMF and epichlorohydrin is then added\textsuperscript{25}.

The ring opening of epoxides requires a catalyst in order to achieve nucleophilic addition. Generally, the polysaccharide is first mixed with alkali base, such as NaOH, KOH, NaH, or tetrabutylammonium hydroxide (TBAOH), under a nitrogen atmosphere, and the etherifying agent (alkyl epoxide or alkyl glycidyl ether) is subsequently added to the reaction medium to form alkyl ethers (Figure 1.5).
Figure 1.5: Etherification reaction of polysaccharides with alkyl epoxide (R-epoxide) and alkyl glycidyl ether (R-glycidyl ether).

Similar to alkylation reactions with alkyl halides, the ring opening of epoxides by polysaccharides can be performed under homogeneous or heterogeneous conditions. The etherification of polysaccharides in different reaction conditions are summarized in Table 1.3. This table was arranged according to the different sorts of polysaccharide substrates used: cellulose and its derivatives (reactions No. 1-5), guar and its derivatives (reactions No. 6), dextran and its derivatives (reactions No. 7-9), starch (reactions No. 11) and hyaluronic acid (reactions No. 12-13).

Table 1.3: Etherification of polysaccharides using aliphatic or aromatic epoxide derivatives.
<table>
<thead>
<tr>
<th>No.</th>
<th>Polysacch. substrate</th>
<th>Epoxide derivatives</th>
<th>Reaction condition*: solvent, alkali, temperature, time</th>
<th>DS (%)</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>MeC (MS=1.8)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=8~24</td>
<td>50<del>90% IPA, NaOH (pH=13 or 14), 75</del>80 °C, 2~8 h</td>
<td>0.25~2.9</td>
<td>6,17,21,26</td>
</tr>
<tr>
<td></td>
<td>or HPC (MS=3.5)</td>
<td>or CH₃(CH₂)ₙ₋₁ glycidyl ether, n=8~18</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>or MeHPC (MMS=1.3, HPMS=0.2)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>HEC (MS=1.8~2.5)</td>
<td>CH₃(CH₂)ₙ₋₁(OCH₂CH₂)ₙ glycidyl ether, n=8<del>18, m=9</del>20</td>
<td>50<del>88% IPA, NaOH (pH=13), 80 °C, 2</del>8 h</td>
<td>0.32~2</td>
<td>27</td>
</tr>
<tr>
<td>3</td>
<td>HEC (MS=3.5~4.5)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=16</td>
<td>90% TBA, NaOH (pH=13.5), 75<del>90 °C, 4.5</del>12 h</td>
<td>0.25~1</td>
<td>28</td>
</tr>
<tr>
<td></td>
<td>or (C₆H₄)ₓ(C₆H₄)(OCH₂CH₂)ₙ glycidyl ether, n=9 or 12, x=1 or 2, m=0~100</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>CMC (DS=0.55~0.9)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=18</td>
<td>42<del>50% TBA, LiOH or NaOH (pH=12.2</del>14), with or without TMAC, 75<del>90 °C, 3</del>4 h</td>
<td>0.014~5.6</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td>or CH₃(CH₂)ₙ₋₁ glycidyl ether, n=12</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>or CH₃(CH₂)ₙ₋₁ epoxide, n=10~24</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>or CH₃(CH₂)ₙ₋₁ glycidyl ether or epoxide, n=1<del>30, p=2</del>4, m=0~20 e.g.: Brij 76® or Brij 30®</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>HEC (MS=2.5)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=10~24</td>
<td>DMSO, potassium tert-butoxide, 80 °C, 6 h</td>
<td>3.5~5.8</td>
<td>6</td>
</tr>
</tbody>
</table>

* Reaction condition includes solvent, alkali, temperature, and time.
<table>
<thead>
<tr>
<th>Table Index</th>
<th>Material</th>
<th>Reagents and Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>HPG (MS=0.7, 1, 1.2 or 1.3)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=12, 14, 18 or 24–28, 50–100% IPA, NaOH (pH=13.3<del>14), or KOH, 60–80 °C, 1.5</del>6 h</td>
</tr>
<tr>
<td>7</td>
<td>Dextran (T40)</td>
<td>Phenyl glycidyl ether, water, NaOH (pH=14), RT/ 50 °C / 75 °C, 48 h~96 h</td>
</tr>
<tr>
<td>8</td>
<td>Dextran (T40)</td>
<td>Phenyl glycidyl ether, 0.25-3, DMSO, TBAOH, 17~250 °C, RT, 96 h, (dialysis)</td>
</tr>
<tr>
<td>9</td>
<td>Dextran (T40)</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=10, DMSO, TBAOH, 50 °C, 96 h</td>
</tr>
<tr>
<td>10</td>
<td>Hydroxypropyl dextran</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=11–18, DCM, BF₃, --</td>
</tr>
<tr>
<td>11</td>
<td>HA</td>
<td>CH₃(CH₂)ₙ₋₁ glycidyl ether, n=4, 6, 8, 12 or 14, DMSO/water = 1/1, NaOH (pH=9.0-10.0), NaOH (pH=13), 30 °C, overnight</td>
</tr>
<tr>
<td>12</td>
<td>Amylose or starch or degraded starch</td>
<td>CH₃(CH₂)ₙ₋₁ epoxide, n=6 or 12, DMSO, NaH, 30<del>230 h, RT, 6</del>286 h</td>
</tr>
<tr>
<td>13</td>
<td>Potato starch</td>
<td>CH₃(CH₂)ₙ₋₁(OC₂H₄)ₘ glycidyl ether, n=12, m=10 or 12, 80% IPA, NaOH (pH=13), 80 °C, 0.5 or 0.7 h</td>
</tr>
</tbody>
</table>

* For avoiding oxidative degradation, in all the reactions listed, the oxygen is expediently removed from the reaction mixture by evacuation and flushing with nitrogen.
In the heterogeneous conditions, the etherification is carried out in an alcohol/water mixtures (reactions No. 1-4, 6 and 13), in the presence of NaOH or KOH.

In the alcohol/water mixtures, the concentration of the alcohol is from 50% to 100% (v/v), and generally about 90%. Such concentrations are suitable for swelling and suspending the polysaccharide powder and dissolving the long chain alkyl epoxide derivatives and base at the same time. By using this type of solvent, the long chain alkyl epoxide derivatives can be reacted with the polysaccharide so that the alkylation reaction can take place. The alcohol-based reaction media have notable advantages. They are relatively low cost, non-toxic and the modified polysaccharide can be easily isolated by filtration.

Besides using NaOH (or LiOH, pH=12.2~14), phase transfer catalysts (TMAC), were used in the heterogeneous reactions (reaction No. 4).

The heterogeneous reactions are performed at temperatures ranging from 55 °C to 90 °C for 1.5 ~ 16 h. The preferred conditions in most of the reactions are 80 °C for about 8 h. After the reaction, the DS of the alkylated polysaccharides are not more than 1%; higher DS generally lead to water-insoluble polysaccharide derivatives. In homogeneous conditions, the polysaccharide is generally solubilized in DMSO (reactions No. 5, 8, 9 and 12).

Potassium tert-butoxide, tetrabutylammonium hydroxide (TBAOH) or NaH are used as a basic catalyst (reactions as examples No. 5, 8, 9 and 12). In DMSO, they have special virtues. For potassium tert-butoxide, DMSO interacts with the potassium center, enhancing the basicity of the butoxide. TBAOH is more soluble in organic solvents relative to more conventional inorganic bases. NaH is insoluble in organic solvents, all reactions involving NaH occur at the surface of the solid, and NaH is propitious to keep the anhydrous conditions.
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Theoretically, the homogeneous procedure is expected to provide higher reaction efficiency and higher DS than the heterogeneous one. Moreover, it is assumed to favor a random distribution of alkyl groups along the polysaccharide chain as the polysaccharide and alkylating agent are soluble in the same reaction medium. In these conditions, the modified polysaccharide is isolated at the end of the reaction by precipitation or by dialysis and freeze-drying.

The higher efficiency of the homogeneous procedure was confirmed by Durand et. al.42 In the case of dextran modified by phenyl glycidyl ether (PGE) at room temperature for several hours, at a given amount of PGE, the DS obtained is much higher with the homogeneous procedure than with the heterogeneous one. This can be explained by a partial hydrolysis of the epoxide when using the heterogeneous procedure. Around 70% of the added PGE is grafted onto dextran at the end of the reaction with the homogeneous procedure, while it is only 10% with the heterogeneous procedure.42

However, the use of such strong base often causes partial degradation of the polysaccharide, thereby causing the formation of polysaccharide derivatives having molar masses lower than desired. Comparing with the heterogeneous conditions, DMSO is more expensive than the alcohol solvent, the reaction needs anhydrous conditions and the treatment for recovering the polysaccharide is more complicated. These disadvantages limit the industrialization of this strategy.

There are still other types of solvent used individually, for example, a mixture of DMSO and water was used to modify hyaluronic acid (HA) with alkyl glycidyl ethers (reaction No. 11). Effect of concentration of DMSO in reaction mixture on product features (for decyl derivative) showed that increasing amount of DMSO from 20 % to 90 % resulted in increase of DS from 17 % to 78 % but slight decrease of Mw.
1.2.4 Esterification using hydrophobic carboxylic acid derivatives or alkyl halides

Esterification reactions have also been used to prepare alkyl derivatives of polysaccharides. These consist in reacting either a neutral polysaccharide with an acyl anhydride (Figure 1.6 (i)) or an acyl halide (Figure 1.6 (ii)) or, an acid polysaccharide (i.e. hyaluronic acid) with an alkyl halide (Figure 1.7). In all cases, the reactions are performed in an organic solvent such as DMSO or DMF. Therefore, in order to make the acid polysaccharide soluble in DMSO or DMF, it is preliminary transformed into the tetrabutylammonium (TBA) salt to shield highly anionic carboxylic acid groups and to disrupt inter/intramolecular hydrogen bonds (Figure 1.7). The esterification of polysaccharides in different reaction conditions are summarized in Tables 1.4, ranged by different esterifying reagents used.

![Figure 1.6: Esterification of neutral polysaccharides with hydrophobic carboxylic acid derivatives with (i) acyl anhydride or (ii) acyl halide.](image)
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Figure 1.7: Esterification of acid polysaccharides (i.e. hyaluronic acid) with alkyl (aryl) halides.

Table 1.4: Esterification of polysaccharides.

<table>
<thead>
<tr>
<th>No.</th>
<th>Polysaccharide substrate</th>
<th>Esterifying reagent (Figure 1.8 and 1.9)</th>
<th>Reaction condition: Medium, Catalyst, Temperature, Time</th>
<th>DS (%)</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Starch</td>
<td>carboxylic acid anhydride 15-23 or 24</td>
<td>DMSO, DMAP with or without NaHCO₃, 30 °C, 1 h</td>
<td>140-260</td>
<td>43</td>
</tr>
<tr>
<td>2</td>
<td>Inulin</td>
<td>carboxylic acid anhydride 15-23 or 24*</td>
<td>pyridine, without or with* DMAP, 40 or 60 °C, 24 h</td>
<td>3<del>6 or 40</del>230*</td>
<td>44</td>
</tr>
<tr>
<td>3</td>
<td>a-cellulose</td>
<td>Soybean fatty acid chloride</td>
<td>DMF/pyridine, 90°C, 24 h</td>
<td>80-270</td>
<td>45</td>
</tr>
<tr>
<td>4</td>
<td>Dextran</td>
<td>Carboxylic acid chloride 25-27</td>
<td>formamide or NMP or DMSO, sodium bicarbonate, 45 °C, 48 h</td>
<td>10~40</td>
<td>46</td>
</tr>
<tr>
<td>5</td>
<td>Starch</td>
<td>Stearoyl chloride 28</td>
<td>Water, NaOH, with or without pyridine/ or TEA or DIEA, RT, 1 h</td>
<td>10-29</td>
<td>47</td>
</tr>
<tr>
<td>6</td>
<td>Carboxymethyl pullulan (CMP)</td>
<td>Alkyl bromide (C₈, C₁₀, C₁₂) or/and C₆H₃(CH₂)₃Br</td>
<td>Firstly to form a tetrabutylammonium salt of CMP, then react with alkyl bromide, DMSO, 40 °C, overnight</td>
<td>2.8~48</td>
<td>48</td>
</tr>
</tbody>
</table>
Firstly to form a tetrabutylammonium salt of HA, then react with alkyl halide, DMSO, RT, 24 h

<p>| | | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>HA</td>
<td>Alkyl bromide (C₁₂ or C₁₈)</td>
<td></td>
<td>1-8</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>18,19,49</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th></th>
<th>carboxylic acid: CH₃(CH₂)ₙCH₂COOH, n=9,11,15,17</th>
<th>Py/TsCl=3, DMAc/LiCl, 50–65 °C, 24 h</th>
<th>280–290</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>Cellulose</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th></th>
<th>Octenylsuccinic anhydride or Dodecenylsuccinic anhydride</th>
<th>Water, NaOH (Ph=8.5), 25 °C, 4 h</th>
<th>0.5-2.3</th>
<th>51</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>Starch (Potato)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

-- no data.

Esterification with an acid anhydride in the presence of a tertiary base, commonly pyridine (Py)², has been applied to prepare alkyl derivatives of neutral polysaccharides (reaction No. 1 and 2). As can be seen from reaction No. 2, pyridine has been used as the slurry medium. Long-chain fatty acid cellulose esters from soybean fatty acids can be obtained applying the DMF/Py mixture (reaction No. 3). It should be noticed that the utilization of an excess of base diminishes the DS values³. Another tool to increase the reactivity of this acylation system is the addition of 4-dimethylaminopyridine (DMAP), a useful nucleophilic catalyst⁴ for highly functionalizing polysaccharide⁵.

For the introduction of more complex carboxylic acid moieties, i.e. fatty acid or aromatic moieties, anhydrides are not reactive enough. In these cases, acid chlorides in combination with a base are applied (reactions No. 3 and 4). The esterification of polysaccharide with acyl chlorides is combined with less side reactions if conducted in DMF, N-Methyl-2-pyrrolidone (NMP) or N, N-dimethylacetamide (DMAc) instead of in DMSO. LiCl is added when cellulose is used (reaction No. 8) in order to make the homogeneous esterification into an efficient synthesis which allows excellent
control of the DS in the range from 1 to 3. Although DMAc/LiCl is among the best studied solvents because it dissolves a wide variety of polysaccharides including cellulose and does not cause degradation, it is not known how DMAc/LiCl dissolves polysaccharides.

Despite the fact that water is commonly not an appropriate medium for esterification reactions, a number of polysaccharide esters may be obtained in this solvent, owing as it provides an economical and easy method. Acylation in aqueous media with aromatic acid chlorides (reaction No. 5), e.g. benzoyl chloride or acyl imidazolides, can be carried out well. Esters of other aliphatic acids are prepared in a similar manner using the appropriate anhydride (reaction No. 9).

To reach higher degree of hydrophobic modification than via direct esterification and avoid water-insoluble derivatives, the polysaccharide is converted into the acid form firstly, subsequently into the tetrabutylammonium salt, and finally this salt is converted homogeneously in DMSO with long-chain alkyl bromides (reaction No. 6 and 7).

The methods described above are well-established, reproducible tools for the synthesis of defined polysaccharide esters of pronounced commercial importance. In 2006, Thomas Heinze et. al. have given a review of these new esterifications of polysaccharides. Still, these synthesis methods are limited for the preparation of common aliphatic and aromatic carboxylic acid esters. To achieve acylation, a broad variety of new synthesis paths are under investigation.

The application of a sulphonic acid chloride, especially 4-toluenesulfonyl chloride (TsCl), for the in situ activation of carboxylic acids is an easy procedure, valuable for the preparation of long-chain aliphatic and alicyclic esters of polysaccharides in DMAc/LiCl, as shown in reaction No. 8 in Table 1.4. Application of N,N'-dicyclohexylcarbodiimide (DCC), in the presence of DMAP, for the in situ activation of carboxylic acids is an easy procedure. Functionalisation with bulky
hydrophobic carboxylic acids (such as bile acid, heptadecafluoroundecanoic acid, adenine-9-butyric acid or thymine-1-yl butyric acid)/DCC was studied for the synthesis of amphiphilic dextran\textsuperscript{65}. In contrast to DCC or TsCl as reagents for in situ activation, the \textit{N}, \textit{N}-carbonyldiimidazole (CDI) is associated with no significant side reactions\textsuperscript{63}, even when DMSO is used as solvent, if the CDI is completely transformed to the imidazolide in the first step (\textbf{Scheme 1.2}).

\begin{center}
\includegraphics[width=0.6\textwidth]{scheme1}
\end{center}

\textbf{Scheme 1.2}: Reaction pathway leading exclusively to esterification if the polysaccharide is treated with CDI in the first step (adapted from\textsuperscript{66}).

In summary, new state-of-the-art esterifications can yield a broad spectrum of polysaccharide derivatives, but are currently only used under lab-scale conditions\textsuperscript{8,61}. 
Maleic anhydride

\[
\begin{align*}
\text{Maleic anhydride} & \quad 15 \\
& \quad \text{Acetic anhydride} \quad 16 \\
& \quad \text{Propionic anhydride} \quad 17 \\
& \quad \text{Butyric anhydride} \quad 18 \\
& \quad \text{Caprylic anhydride} \quad 19 \\
& \quad \text{Capric anhydride} \quad 20 \\
& \quad \text{Lauric anhydride} \quad 21 \\
& \quad \text{Myristic anhydride} \quad 22 \\
& \quad \text{Palmitic anhydride} \quad 23 \\
& \quad \text{Stearic anhydride} \quad 24
\end{align*}
\]

Figure 1.8: Esterifying reagent: (i) Carboxylic acid anhydride.
Figure 1.9: Esterifying reagent: (ii) Carboxylic acid chloride.

- Lauric chloride (25)
- Myristic chloride (26)
- Palmitic chloride (27)
- Stearoyl chloride (28)
1.2.5 Alkylation (arylation) using isocyanate derivatives

Polysaccharide has been also alkylated using aromatic or aliphatic isocyanates\textsuperscript{46,47} as shown in \textit{Figure 1.10}.

![Figure 1.10. Carbamoylation reaction of polysaccharide.](image)

As isocyanate groups will also react spontaneously with water, the modifications of polysaccharide by carbamoylation are usually performed in organic solvents.

Examples of hydrophobization reactions of polysaccharides using isocyanate in organic solvents are given in \textbf{Table 1.5}. Additionally, the structures of some isocyanate reagents are displayed in \textit{Figure 1.11}.

\textbf{Table 1.5:} Synthesis of hydrophobically modified polysaccharides using isocyanate derivatives.

<table>
<thead>
<tr>
<th>No.</th>
<th>Polysaccharide substrate</th>
<th>isocyanate reagent</th>
<th>Reaction condition*: Ratio of Isocyanate / Polysaccharide, Medium, Catalyst, Temperature, Time</th>
<th>DS (%)</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>DS = matching of equivalents of isocyanate added±10%</td>
<td></td>
</tr>
<tr>
<td>---</td>
<td>------------------</td>
<td>--------</td>
<td>------------------------------------------</td>
<td>------------------------------------------------------</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Cellulose</td>
<td>3,5-Dimethylphenyl isocyanate: <strong>29</strong></td>
<td>3.4mol/1mol, pyridine, 90–100 °C, 12 h</td>
<td>340</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Cellulose, Amylase, Xylan, Chitosan, Dextran, Inulin</td>
<td>Phenyl isocyanate: <strong>30</strong></td>
<td>10–30 eq/1 eq, pyridine, 80–110 °C, --</td>
<td>&gt;85</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Inulin</td>
<td>Octylisocyanate: <strong>31</strong></td>
<td>0.6, DMF, 70 °C, 24 h</td>
<td>56</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Inulin</td>
<td>Alkyl isocyanate (C_{4-18})</td>
<td>different dosage, N-methylpyrrolidone or DMF, 80 °C, 24 h</td>
<td>71</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Starch</td>
<td>Phenyl isocyanate: <strong>30</strong></td>
<td>0.6 g/ 0.25g, methylene chloride or xylene, DBTL, at RT for 24 h or at 80–90 °C for 75 minutes</td>
<td>--</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Pullulan</td>
<td>N-(6-isocyanotohexyl)cholesteryl carbamate: <strong>32</strong></td>
<td>0.013, DMSO, pyridine, 90 °C, 3 h</td>
<td>1.1</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Hyaluronic acid</td>
<td>Alkyl isocyanate: <strong>31, 33</strong></td>
<td>1 or 0.5 or 0.1, DMSO, DBTL, 65 °C, 8 h</td>
<td>100 or 50 or 10</td>
<td></td>
</tr>
</tbody>
</table>

* All the reactions were carried out under a nitrogen atmosphere.
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In most protocols, DMSO was used as the derivatization solvent, whatever the organic solvent used, anhydrous conditions are required.

There are two broad categories of polyurethane catalysts, amine compounds and organometallic complexes. The latter ones are very highly selective towards the polysaccharide/isocyanate reaction. As shown in Table 1.5, in reaction No. 5 and 7, isocyanate reagent were used as received in conjunction with commercial dibutyltin dilaurate (DBTL) as catalyst.

The main disadvantage, however, is polysaccharide degradation upon carbamoylation. Furthermore, despite the advances made in the art of alkylation using isocyanate derivatives, many of the approaches discussed above involve the use of relatively expensive materials which can be complicated to utilize in a commercial size facility.

From all four kinds of strategies to hydrophobically modify polysaccharide introduced above, it could be found that most of the literatures are investigated on cellulose. Most of the detailed synthesis methods are in patent, especially for guar, most of the
Literatures referring to guar are patents.

### 1.2.6 Hydrophobization by amine-acid coupling reactions

Amine-acid coupling reactions using alkylamines or alkyl amino acids have been used as an alternative strategy for the hydrophobization of acidic polysaccharide (Table 1.6).

**Table 1.6: Hydrophobically modification of polysaccharides using amine derivatives.**

<table>
<thead>
<tr>
<th>No.</th>
<th>PS (Polysaccharide substrate)</th>
<th>Halogenated derivatives</th>
<th>Reaction condition*: Medium, Catalyst, Temperature, Time</th>
<th>DS (%)</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Carboxymethyl guar or Carboxymethyl hydroxypropyl guar</td>
<td>Polyoxyalkyleneamines</td>
<td>DMSO, 90–95 °C, 24–48 h</td>
<td>18–41</td>
<td>75</td>
</tr>
<tr>
<td>2</td>
<td>High-methoxyl citrus pectin (DM=78)</td>
<td>Long alkyl chain amine (C12, C16 or C18)</td>
<td>DMF, RT, 90 minutes</td>
<td>11</td>
<td>76</td>
</tr>
<tr>
<td>3</td>
<td>Carboxymethyl pullulans acid (DS=0.76 to 0.84)</td>
<td>Hexadecylamine</td>
<td>DMSO, DCC, RT, 48 h</td>
<td>1.3 to 6.8</td>
<td>77</td>
</tr>
<tr>
<td>4</td>
<td>Sodium dextran succinate (DS=1.04)</td>
<td>Dodecylamine</td>
<td>DMF, NMM and EtOCOCl, or TEA and PTSA, 10 °C, 3 h</td>
<td>10</td>
<td>78, 79</td>
</tr>
<tr>
<td>5</td>
<td>HA tetrabutylammonium salt</td>
<td>Hexadecylamine</td>
<td>DMSO, methanesulfonic acid and CDI, 42 °C, 16 h</td>
<td>2.4</td>
<td>80</td>
</tr>
</tbody>
</table>

It consisted of the nucleophilic displacement of some of the polysaccharide’s methyl esters by a given long chain alkylamine without coupling reagent (reaction No. 1 and 2). Synthesis of guar polyoxyalkylamine derivatives (reaction No. 1) is depicted and the structures of several polyoxyalkyleneamines are given below (Scheme 1.3)\textsuperscript{75}.  

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CHAPTER 1. Hydrophobically modified polysaccharides—bibliography review

Scheme 1.3: Synthesis of guar gum polyoxyalkylamine derivatives. Guar was first reacted with sodium chloroacetate in presence of NaOH to obtain sodium carboxymethyl guar (NaCMG). NaCMG then reacted with dimethyl sulfate (DMS) to obtain methyl carboxymethyl guar (MCMG). At last, polyoxyalkyleneamine (see the table) was added to react for 24-48 hours at 90-95°C to obtain 75.

\[\text{N,N'-Dicyclohexylcarbodiimide (DCC), 1,1'-Carbonyldimidazole (CDI) compound with methanesulfonic acid, N-methylmorpholine (NMM) compound with isobutylchloroformate (EtOCOCl), triethylamine (TEA) compound with p-toluenesulfonic acid (PTSA) are used as catalyst for the coupling of amino acids for peptide synthesis (reaction No. 3, 4 and 5).}\]
Hydrophobically modified polysaccharide by amine derivatives could reach a rather high hydrophobic modification ratio, and the product possess some outstanding rheology behaves. However, these reactions need multiple steps and additional purification measures since the selectivity can be problematic \(^81-84\). Moreover, these modification steps were slightly degrading towards the polysaccharidic backbone.

In order to avoid the problems with solvent removal, our group proposed an alkylation procedure for HA having the advantage of producing selectively modified HA in aqueous solution under mild conditions. This was based on the selective functionalization of HA by reactive dihydrazide groups \(^85,86\) followed by the coupling with an aldehydic alkyl chain using reductive amination conditions (Fig. 1.12).

![Figure 1.12: Synthesis of alkylamino hydrazide HA derivatives. HA is first modified by hydrazide groups based on its coupling reaction with adipic acid dihydrazide (ADH) using 1-ethyl-3-[3-(dimethylamino)propyl] carbodiimide (EDC). The resulting](image)

\[\text{Figure 1.12: Synthesis of alkylamino hydrazide HA derivatives. HA is first modified by hydrazide groups based on its coupling reaction with adipic acid dihydrazide (ADH) using } 1\text{-ethyl-3-[3-(dimethylamino)propyl] carbodiimide (EDC). The resulting}\]
HA derivative is then reacted with aldehydic alkyl chains (m = 4, 6, 8) under reductive amination conditions.
1.3 Associating properties in aqueous solution

As mentioned in the literatures 6,23,87-90, hydrophobically modified polysaccharides that associate in solution are often efficient rheology modifiers. Despite the fact that the substitution degree of hydrophobic groups is low, aqueous solutions of the modified polysaccharide derivatives usually exhibit interesting rheological behaviors such as a much stronger viscosity enhancement with increasing polysaccharide concentration as compared with the corresponding system with the unmodified parent polysaccharide.

As used as thickener, their solution properties have been largely examined on different hydrophobic substituent, on different molar substitution levels ⁹¹, on the effects of operating parameters and so on ⁹²,⁹³.

It should be noted that for a given polymer concentration radical changes in inter- and intramolecular associations may be observed by modifying the nature of the hydrophobic group or the molar mass of the polysaccharide. Moreover, the strength of the associations can be also modulated by adding cosolute molecules such as surfactants or cyclodextrins to the polymer solution. In aqueous mixtures of a hydrophobically modified polysaccharide and a surfactant, the association strength can be increased or weakened depending on the level of surfactant addition ⁴¹. The addition of cyclodextrin molecules to the polymer solution provides decoupling of hydrophobic interactions via inclusion complex formation with the polymer hydrophobic moieties, and this leads to a dramatic reduction of the viscoelastic response ⁴¹. Since this subject has been developed in a recent article, this section will focus on the behavior in aqueous solution of hydrophobically modified derivatives of neutral and charged polysaccharides alone, i.e. cellulose, starch, dextran, guar and HA.

1. Cellulose
Cellulose derivative is the mostly important bio-thickener and have been widely used. Landoll (1980) first disclosed that hydrophobically modified nonionic low molecular weight cellulose containing large hydrophobic groups, were capable of producing viscous aqueous solutions. The viscosity of the modified cellulose solution can be influenced by several parameters as discussed below.

Solution viscosity of hydrophobically modified (HM)-HEC was shown to increase with the increase of degree of substitution as shown in Figure 1.13. HM-1-HEC and HM-2-HEC are hydroxyethyl celluloscs modified with glycidyl hexadecyl ether with DS of 1% and 2 %, respectively.

![Figure 1.13](image)

**Figure 1.13:** Shear rate dependence of the viscosity in 1 M NaOH for 2 wt % solutions of HEC, HM-1-HEC, and HM-2-HEC and for 5 wt % solutions of dextran and HM-dextran.

The viscosity-concentration relationships for cellulosic associative thickeners have been studied a lot. Figure 1.14 a) and b) showed the steady state viscosity of HMHEC (molar mass Mw=560000, hydrophobes=hexadecyl, DS of hydrophobes was not given) solutions at several concentrations and temperatures. Figure 1.14 a) shows
that viscosity increases with the concentration in all the range of shear rates, as expected, since a higher number of micelle-like aggregates favors the formation of bridges and enhances the network.\textsuperscript{99}

A shear-thinning behavior is observed for all cases, except at the lower concentration, where a slight shear-thickening is observed, that is attributed to loop-to-bridge shear-induced transitions as molecules elongate under shear.\textsuperscript{100} At higher concentrations shear-thickening is not observed probably because when micelles are close enough the number of bridges is not limited by the distance between them and elongation of chains does not favors the formation of new bridges.\textsuperscript{99}

It can be observed in Figure 1.14 b) that viscosity at low shear rates decreases with temperature $T$, and tends to be independent of $T$ at high shear rates. While at low shear (in the Newtonian range), the association structure and, as a consequence, the viscosity, depends on Brownian motion and, consequently, on temperature. In another word, this effect is caused by the loss of hydration water around the polymer molecules when the temperature increases, which leads to the decrease in viscosity. At higher shear rates Brownian motion can be neglected in front of shear. Therefore, viscosity tends to be independent of temperature.\textsuperscript{96,99,101}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure1.png}
\caption{Steady state curves of HMHEC aqueous solutions a) at $T = 20^\circ C$ and several concentrations; b) at $[\text{HMHEC}] = 1.5 \%$ and several temperatures.\textsuperscript{99}}
\end{figure}
When salt is added to an aqueous polymer solution, the viscosity may either increase or decrease, depending on the identity of the salt. As an example shown in Figure 1.16, the viscosities were changed for both ethyl(hydroxyethyl) cellulose (EHEC with DS_{ethyl}=0.6-0.7) solution and HM-EHEC solution by adding salt. The chemical structures of EHEC and HM-EHEC are shown in Figure 1.15. The viscosity changes for the HM-EHEC solution is more pronounced than for the EHEC solution. Upon addition of NaCl, the viscosity is increased, while a decrease is observed upon addition of NaSCN. NaBr has an intermediate effect and the viscosity is slightly increased. When salt with a small anion (e.g. NaCl) is added to the HM-EHEC solution, the energy cost to break the physical bond between two hydrophobic tails is increased due to the increased surface energy. This is expected to increase the viscosity. While the addition of NaSCN makes the anion enriches at the surface of the hydrophobic junction zones which is accompanied by a decreased energy cost in breaking the hydrophobic bonds, followed by a decreased viscosity. The analogy between surface energies and molecular association has been discussed by Nilsson et al.
Figure 1.16: Relative viscosity of a 1% (w/w) EHEC solution (open symbols) or a 1% (w/w) HM-EHEC solution (filled symbols) as a function of added NaCl (○, ●), NaBr (□, ■), or NaSCN (◇, ◆).\(^{103}\)

Therefore in many reference, the addition of NaCl were studied, and it often leads to an effective thickening, which results from the enhancement of interchain hydrophobic aggregation\(^{102,106}\).

Consistent with the postulated hydrophobic association in aqueous media, the addition of organic solvents causes a decrease in the viscosity\(^{106}\).

From the discussion above, it could be found that HMHEC were the object of most studies as a cellulosic associative thickener, and their water solution thickening properties with different parameters are representative.

2. Starch

No associative behavior has been observed when the backbone is formed by starch until 2005\(^{107}\). Indeed, in the United States Patent 7157573\(^{51}\), Starch derivatives
bearing alkyl chains with 4–24 carbon atoms were shown to have associative behavior (Table 1.7). There is no detailed discussion in the patent, but it the alkyl chain length and the degree of substitution on different types of starch (potato starch, amylopectin potato starch or waxy maize starch) were demonstrated to strongly influence the associative behavior of the polysaccharides. For potato octenylsuccinic ester, as the DS increased, the viscosity increased. Moreover, for all the samples, the viscosity increases upon heating, this was attributed to entropy driven increase in hydrophobic bonding.

Table 1.7: Viscosities of hydrophobic starch solution with a concentration of 2 wt % at 20 °C.\textsuperscript{51}

<table>
<thead>
<tr>
<th>Type of starch</th>
<th>Alkylsuccinic ester</th>
<th>DS (mole/mole)</th>
<th>Brabender viscosity (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>potato</td>
<td>Octenylsuccinic</td>
<td>0.015</td>
<td>960 1690</td>
</tr>
<tr>
<td></td>
<td>Dodecenylsuccinic</td>
<td>0.008</td>
<td>860 1550</td>
</tr>
<tr>
<td>Amylopectin potato</td>
<td>none</td>
<td>none</td>
<td>700 960</td>
</tr>
<tr>
<td>Waxy maize</td>
<td>Octenylsuccinic</td>
<td>0.013</td>
<td>2040 2370</td>
</tr>
<tr>
<td></td>
<td>Dodecenylsuccinic</td>
<td>0.019</td>
<td>2380 2830</td>
</tr>
<tr>
<td></td>
<td>Tetrapropenylsuccinic</td>
<td>0.023</td>
<td>2580 3000</td>
</tr>
<tr>
<td></td>
<td>Octenylsuccinic</td>
<td>0.005</td>
<td>1400 3220</td>
</tr>
<tr>
<td></td>
<td>Dodecenylsuccinic</td>
<td>0.016</td>
<td>2090 2720</td>
</tr>
<tr>
<td></td>
<td>Tetrapropenylsuccinic</td>
<td>0.017</td>
<td>1320 1520</td>
</tr>
<tr>
<td></td>
<td>Dodecenylsuccinic</td>
<td>0.005</td>
<td>290 560</td>
</tr>
<tr>
<td></td>
<td>Tetrapropenylsuccinic</td>
<td>0.016</td>
<td>1210 1660</td>
</tr>
</tbody>
</table>

3. Dextran

The covalent fixation of phenoxy groups onto dextran leads to DexP derivatives whose amphiphilic properties were clearly evidenced by viscosity experiments (Figure 1.7)\textsuperscript{108}. The significant decrease of intrinsic viscosity [η] in water with increasing contents in grafted phenoxy groups were classically interpreted in terms of
hydrophobic interactions (intramolecular or intermolecular) between phenoxy groups, leading to low solvated coils and shrunken conformations in dilute solution. For dextran derivatives containing more than molar 11% phenoxy groups, the evolution of the reduced viscosity is no longer linear over the whole concentration range. At concentrations above 40 and 35 g/L for DexP15 (DS = 15 %) and DexP22 (DS = 22 %) solutions, respectively, the reduced viscosity deviates from a linear variation and starts to increase sharply with polymer concentration. This slope modification is due to the formation of aggregates with higher hydrodynamic volume probably because of intermolecular interactions becoming predominant at concentrations higher than the “overlap concentrations (C*)” and initiating the formation of a physical network. Note that some intermolecular compact aggregates of DexP22 are formed even in dilute solution. For dextrans with substitution ratios lower than 11%, the formation of a physical network probably occurs for much higher concentrations and cannot be detected in the explored concentration range $^{34}$.

![Figure 1.17: Variation of the reduced viscosity of aqueous solutions of dextran T40 and hydrophobically modified dextrans (water, 25°C).$^{34}$](image)

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4. Guar

Very few data concerning the associating behavior of hydrophobically modified guar (HMG) derivatives are reported in the literature.

In U.S. Patent No. 4,870,167, hydroxypropyl guar (HPG) were modified by epoxide containing long alkyl chains or C\textsubscript{24-28} alpha olefin oxide (MS = 0.1-20 %). The behavior of the hydrophobically modified HPG (HMHPG) in aqueous media was presented, as shown in Table 1.8. It was found that HMHPG possessing hydroxyhexadecyl chains (HMHPG 5) and C\textsubscript{24-28} alpha olefin oxide (HMHPG 6) exhibit remarkable increase of viscosity compared to initial guar. Such polygalactomannans are particularly useful as thickening agents for aqueous systems. The viscosity of aqueous solutions of the compositions of this invention is enhanced by the addition of surfactants (ammonium lauryl sulfate (ALS)). Any water soluble surfactant can be used in this invention.

Table 1.8: The viscosities of the hydrophobic guar solution with a concentration of 0.5 wt % at 25 °C.

<table>
<thead>
<tr>
<th>HMHPG</th>
<th>Hydrophobic reagent*</th>
<th>Ratio of HR/HPG</th>
<th>Aqueous Solution</th>
<th>mls</th>
<th>Viscosity cps</th>
<th>ALS**</th>
<th>Viscosity cpa</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control</td>
<td>--</td>
<td>--</td>
<td>200</td>
<td>0.3</td>
<td>No change</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>1.2-epoxyoctane</td>
<td>18/90</td>
<td>150</td>
<td>1.6</td>
<td>800</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>1.2-epoxydodecane</td>
<td>14/90</td>
<td>150</td>
<td>0.3</td>
<td>4800</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>1.2-epoxyhexadecane</td>
<td>18/90</td>
<td>360</td>
<td>0.3</td>
<td>4900</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>1.2-epoxyoctadecane</td>
<td>20/90</td>
<td>370</td>
<td>0.3</td>
<td>5000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>C\textsubscript{24-28} alpha olefin oxide</td>
<td>29/90</td>
<td>1366</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>1.2-epoxyhexadecane</td>
<td>36/90</td>
<td>1520</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* HPG was reacted with hydrophobic reagent at 60 °C for 1.5 h under nitrogen atmosphere.

** Ammonium lauryl sulfate - 28 % solution in water
5. Hyaluronic acid

Thickening properties were also observed by esterification of HA with dodecyl (C\textsubscript{12}) or octadecyl (C\textsubscript{18}) bromide. The influence of the length of alkyl chain, its content on HA, and of polymer concentration was well identified and it was shown that some derivatives were potential materials useful for the treatment of the osteoarthritis of the knee and cartilage repair. Dynamic rheological measurements demonstrated a gel-like behaviour for aqueous solutions of HA (M\textsubscript{w} = 480000 g/mol) modified with C\textsubscript{18} chains and with a degree of substitution of 0.02 (HA-C\textsubscript{18}-2) in 0.15 M NaCl (polymer concentration C\textsubscript{p} = 4 and 7 g/L), contrary to the solutions of HA-C\textsubscript{18}-1 (DS = 0.01) and of HA-C\textsubscript{12}-5 (DS = 0.05) at concentrations in the range 6-12 g/L, which only exhibit a viscous character. Indeed, from Figure 1.18, it can be seen that the storage (elastic) modulus (G') is larger than the loss modulus (G'') within the whole range of frequencies covered for the HA-C\textsubscript{18}-2 solution. Moreover, the values of the storage and loss moduli are much higher than those obtained for the solution of HA-C\textsubscript{18}-1, although the concentration of the latter is higher than that of HA-C\textsubscript{18}-2. These rheological data thus demonstrate the formation of physical network made of loosely cross-linked HA.

![Figure 1.18](image.png)

**Figure 1.18:** Comparison of the storage and loss moduli as a function of frequency for solutions of HA-C\textsubscript{18}-1 and HA-C\textsubscript{18}-2 derivatives in 0.15 M NaCl at 37 °C.
Stable hydrogels at polymer concentrations higher than 3 g/L were also obtained from amide derivatives of HA possessing C\textsubscript{16} side chains with a DS of 0.01-0.03.\textsuperscript{80}

It should be noted, that in the case of alkylamino hydrazide derivatives of HA, the formation of physical hydrogels was observed for derivatives possessing shorter chains (C\textsubscript{10})\textsuperscript{109}. The ability of the latter derivatives to self-associate in aqueous solution similarly to those directly modified by longer alkyl chains (C\textsubscript{16} or C\textsubscript{18}) may be attributed to the presence of the adipic spacer arm and/or the different experimental conditions used for the grafting of alkyl chains (Figure 1.19).

**Fig. 1.19:** Comparison of the storage and loss moduli as a function of frequency for solutions of decylaminohydrazide derivatives of HA in PBS at 25 °C and at a polymer concentration of 10 g/L. The derivatives are designated as HAxC10, x reflects the degree of substitution (DS; x = 100 DS) of the decyl (C\textsubscript{10}) chains.\textsuperscript{109}

Nevertheless, it can be noticed that all these derivatives have the common feature to be modified with low degrees of substitution (DS ≤ 0.2).
Indeed, functionalization of HA with hydrophobic molecules at high degrees of substitution promotes the formation of aggregates with a compact conformation in aqueous solution as described in the case of HA esters modified with the steroidal anti-inflammatory drug 6-methylprednisolone\(^{110}\) and benzyl moieties\(^{111}\). Thus, the zero-shear viscosity of a semi-dilute solution of HA (\(M_w=150000\) g/mol) benzyl ester (DS=0.5) was found to be lower than that of initial HA\(^{111}\). Moreover, nanosized spherical micelles were obtained from HA-paclitaxel conjugates in aqueous solution. The micelles showed an average diameter of \(196 \pm 9.6\) nm with a narrow size distribution. Paclitaxel, which is a very hydrophobic anticancer drug, was directly conjugated to HA in DMSO by forming HA/poly(ethylene glycol) (PEG) nanocomplexes with a size of \(120 \pm 6.3\) nm\(^{112}\). This strategy indeed allowed solubilization of HA and other biomacromolecules in DMSO by formation of inter- and intrahydrogen bonds\(^{113}\). This solubilization method was also used to graft hydrophobic and biodegradable poly(lactic-co-(glycolic acid) (PLGA) on HA (\(M_w = 17000\) g/mol)\(^{114}\). The resulting HA-g-PLGA copolymers (with \(0.05 \leq DS \leq 0.26\)) self-assembled in aqueous solution to form nano-sized micellar aggregates with average diameters ranging from 98.4 to 539.4 nm depending on the degree of substitution and molar mass of PLGA. Thus, the size of the micelles was found to decrease when the DS was increased. This phenomena was also observed in the case of HA-NPs which was formed by the self-assembly of HA grafted with 5\(\beta\)-cholanic acid\(^{115}\). As developed in the second section of this review, those nanoparticles may be useful as biocompatible and biodegradable carriers for the targeting of anticancer drugs.
1.4 Conclusion

The strategies to synthesis of hydrophobically modified natural polysaccharides (HM-P) have been investigated in different works. The conditions of the currently investigated reactions of these synthetic routes and the grafting efficiency are reviewed. Each synthesis strategy has its advantage and disadvantage, however, etherification seems to provide easy access to a variety of bio-based materials with valuable properties, the etherifying reagents are usually easily handled than the reagents employed for modification via the ester or urethane linkages or amine-acid coupling. The detailed reaction conditions and the obtained degree of substitute give a reference for the further study, three medium systems, IPA/water, DMSO and DMSO/water, are favorable for synthesis of HM-P.

As used as thickener, the rheological properties of the modified polysaccharides in aqueous solution have been largely examined. It was found that the viscosity of the aqueous solution of modified polysaccharide depends on not only the different hydrophobic substituent and different molar substitution levels, but also the effects of operating parameters.

From the literature, still, there are many challenges remaining for synthesis of HM-P, the most intractable one is to maintain of the water solubility of HM-P at the same time to increased viscosity of the aqueous solution of HM-P. Additionally, due to the intrinsic property of each polysaccharide, each work focuses on one kind of polysaccharide; therefore, there is no uniform approach for different polysaccharide.
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CHAPTER 2

Synthesis of hydrophobically modified derivatives of polysaccharides

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Résumé *(Fr)*

Ce chapitre décrit la synthèse et la caractérisation de polysaccharides neutres (guar, hydroxyéthyl guar et hydroxyéthyl cellulose) hydrophobiquement modifiés. Des groupements alkyle ou aryle hydrophobes ont été greffés en utilisant des éthers de glycidyle hydrophobes ("époxydes hydrophobes") commerciaux (hexadécyl ether de glycidyle, phényl éther de glycidyle) et non commerciaux (Brij 56® époxyde (Brij56E), OP-10 époxyde (OP10E) ou poly(propylène glycol) époxyde (PPGE)). Les dérivés époxydes Brij56E, OP10E et PPGE ont été préparés à partir d’alcools commerciaux et caractérisés par RMN $^1$H et spectrométrie de masse afin de confirmer leur structure. L’éthérification des polysaccharides par ouverture des époxydes en milieu basique a été effectuée selon différentes conditions réactionnelles : (i) dans le diméthylsulfoxyde en présence d’hydroxyde de tétrabutylammonium comme base, (ii) dans le diméthylsulfoxyde en présence d’hydroxyde de sodium comme base et, (iii) dans un mélange isopropanol/eau en présence d’hydroxyde de sodium. Différents rapports molaires époxyde/polysaccharide ont également été testés afin de faire varier le degré de substitution (DS) des dérivés de polysaccharides. Certains polymères se sont révélés être insolubles dans l’eau en raison vraisemblablement de DS trop élevés (évalués par RMN $^1$H). Les résultats obtenus indiquent par ailleurs des réactivités différentes des époxydes. L’analyse du comportement en milieu aqueux des polysaccharides hydrophobiquement modifiés par des mesures de viscosité met en évidence soit des augmentations de viscosité, soit des diminutions selon les conditions réactionnelles utilisées.
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides

Summary (En)

This chapter is devoted to synthesis and characterization of hydrophobically modified polysaccharide. The hydrophobic alkyl groups are introduced to the polysaccharide chain using hydrophobic epoxides. The epoxide derivatives, PPGE, OP10E and Brij56E, have been prepared from the commercial alcohols respectively in the first part. They are characterized by $^1$H NMR and MS spectra to confirm their structure.

In the second part, coupling of epoxide derivatives with guar and hydroxyethyl guar are first presented, and hydroxyethyl cellulose are also used to be modified. Three different alkylation reaction conditions including reaction medium, ratio of alkylation epoxide to polysaccharide, reaction temperature and reaction time are investigated. Excess grafting of hydrophobic alkyl groups on polysaccharide cause water insoluble product, therefore control DS through the control of reaction conditions are studied. The products are characterized by $^1$H NMR to determine their degree of substitution (DS). The results also indicate different reactivity of the alkyl epoxides.

The introduction of alkyl groups along the polysaccharide chain is expected to provide the polysaccharides self-association properties in aqueous solution. The rheological behaviors of the different modified samples in dilute solution are measured using a low shear 30 viscometer. To clarify the procedure effect on the rheological behavior of the modified polysaccharide, blank experiments are performed.
2.1 Introduction

Guar is a natural polysaccharide extracted from the seeds of *Cyamopsis tetragonoloba*. It consists of a linear backbone of β-1,4 linked D-mannose units with randomly attached α-1,6 linked galactose units as side chains (Figure 2.1 a). The ratio of mannose to galactose units (M/G ratio) is on average equal to 2.

![Figure 2.1: Structure of (a) guar and (b) hydroxypropyl-guar (HPG).](image)

This water-soluble polysaccharide which can produce highly viscous aqueous solutions is used in a wide range of industrial applications like oil well drilling, paper and textile sizing, as a binding agent for explosives, as a functional ingredient in the food and cosmetic industries, as dietary fibre, in pharmaceutical formulations, etc. Substituted guar derivatives like hydroxyethyl guar (HEG), hydroxypropyl guar (HPG) and carboxymethyl guar (CMG) find also uses in many industries. Hydroxypropyl guar (Figure 2.1 b) is the most widely available derivative of natural guar. It is also more soluble in water and shows better temperature stability with respect to the physical properties in solution, than guar.

The objective of this work was to synthesize new hydrophobically modified guar derivatives (HM-G) based on the grafting of hydrophobic polyether chains. The synthetic strategy we proposed consisted in the alkaline etherification of guar with
Hydrophobic epoxide derivatives presented in Figure 2.

**Figure 2.2:** Chemical structure of hydrophobic epoxide derivatives used as etherifying agents of guar and derivatives.

GHE has been selected as it is a commercial product which has been successfully used to prepare hydrophobically modified hydroxyethyl cellulose (HM-HEC) derivatives. PGE is a commercial product which has also been used to prepare amphiphilic derivatives of dextran. PPGE, OP10E and Brij56E have been prepared in this study from the commercial alcohols, poly(propylene glycol) (PPG), polyoxyethylene octylphenol ether (OP-10) and polyethylene glycol hexadecyl ether (Brij®56 or Brij56), respectively. To our knowledge, the coupling of the latter epoxide derivatives with guar has never been described. Therefore, the development of conditions for the grafting of such derivatives may pave the way to new products with original properties in aqueous solution. In this chapter, we describe the synthesis of hydrophobically modified derivatives of guar.

Guar exhibits high viscosity in aqueous solution which is related to its high molar mass (up to 2 millions g/mol) and to the presence of extensive entanglements.
promoted by hydrogen bonding. The latter may hamper alkylation reaction. Therefore, for comparison, we also studied the alkylation of other neutral water-soluble polysaccharide namely hydroxyethyl cellulose (HEC) and hydroxyethyl guar (HEG). As presented below, several alkylation conditions have been investigated.
2.2 Analysis of the initial polysaccharides by SEC

The initial polysaccharide materials we used were characterized by size exclusion chromatography (SEC) (eluant: 0.1 M NaNO₃) using a water GPCV Alliance 2000 chromatograph with three online detectors: a differential refractometer, a viscometer and a light scattering detector (MALLS), the results is summarized in Table 2.1.

Table 2.1: Analysis of the initial polysaccharides by SEC.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Polysaccharide</th>
<th>MS (From providers)</th>
<th>Batch number or Lot</th>
<th>Mw (g/mol)</th>
<th>Ip (Mw/Mn)</th>
<th>% of eluted product</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>G (pure guar 2)</td>
<td>--</td>
<td>Rhodia H0307 594 A</td>
<td>1332000</td>
<td>1.2</td>
<td>59</td>
</tr>
<tr>
<td>2</td>
<td>HEG (hydroxyethyl guar)</td>
<td>0.2~0.3</td>
<td>JK0601 08-4-15-13-1</td>
<td>779700</td>
<td>3.2</td>
<td>47</td>
</tr>
<tr>
<td>3</td>
<td>HEC (hydroxyethyl cellulose)</td>
<td>2.5</td>
<td>NATROSOL A 1982</td>
<td>104800</td>
<td>5.2</td>
<td>11</td>
</tr>
</tbody>
</table>
2.3 Synthesis of alkyl epoxide

The objective of this project was to develop the synthesis of new alkylated polysaccharide derivatives, exhibiting thickening behaviour in aqueous solution. The alkylating groups were grafted on the polysaccharides through the ring opening of hydrophobic epoxides, as shown below in Scheme 2.1.

\[
\text{Polysaccharide-OH ~} + \text{~} \begin{array}{c}
\text{Alkyl epoxide} \\
\text{HM-polysaccharide}
\end{array} \rightarrow \text{Polysaccharide}
\]

\text{Alkyl epoxide = GHE, PGE, OP10E, PPGE, Brij56E}

\text{Polysaccharide = Guar, HEG, HEC}

**Scheme 2.1:** Synthetic route to alkyl derivatives of polysaccharides.

As mentioned above, the GHE and PGE derivatives are commercially available. The other three epoxides (PPGE, Brij56E and OP10E) were synthesized from epichlorohydrin and the precursor alcohols as illustrated in Scheme 2.2.

\[
\text{R} - \text{OH} \quad + \text{NaH} \quad \xrightarrow{\text{Anhydrous toluene}} \quad \text{R} - \text{ONa}
\]

\[
\text{R} - \text{ONa} \quad + \quad \begin{array}{c}
\text{Cl}
\end{array} \quad \xrightarrow{\text{Anhydrous toluene}} \quad \quad \text{R} - \text{O} - \text{O} - 
\]

\[\text{R–OH = PPG, OP-10, Brij56}\]

**Scheme 2.2:** Synthesis of hydrophobic epoxides.

The resulting reaction mixture was left overnight at 4 °C to make the solid (NaCl) deposited from the liquid. The liquid was separated from the solid carefully and then evaporated under reduced pressure to remove the solvent. The epoxide derivatives were isolated without further purification with yields in the range of 90-95 %.
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides

The $^1$H NMR spectra of PPGE, Brij56E and OP10E are given in Figure 2.3. The $^1$H NMR spectra are recorded in CDCl$_3$. The proton resonances of the epoxide ring moiety appear between 2.5 and 3.3 ppm. From integration of the $^1$H NMR spectra, the yield of epoxide formation was ~ 100%.
Figure 2.3: $^1$H NMR spectra (400M Hz, 80 °C) of (a) PPG epoxide, (b) Brij56 epoxide and (c) OP-10 epoxide in CDCl$_3$ (6 mg/ml).
The formation of alkyl glycidyl ethers was also confirmed by Maldi-TOF mass spectrometry. In the mass spectra shown in Figure 2.4, the gap of 44 amu between each m/z signal in Brij56E and OP10E and, of 58 amu between each m/z signal in PPGE, serves to locate the repeat units in the (OCH₂CH₂)ₙ and (OCH₂CH(CH₃))ₙ series, while the ring structure is defined by the gap of 56 amu between m/z from initial alcohol and the final epoxide.
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides
Figure 2.4: Maldi-TOF mass spectra of (a) PPG, (b) PPGE, (c) Brij56®, (d) Brij56E, (e) OP-10 and (f) OP10E.
2.4 Synthesis of hydrophobically modified polysaccharides

As mentioned above, the aim of this study was to introduce alkyl groups on the polysaccharide chain using hydrophobic epoxides. Different polysaccharides and reaction conditions were investigated in this part.

Three polysaccharides were chosen: Guar, HEG and HEC.

Different alkylation reaction conditions including solvent, ratio of alkylating epoxide to polysaccharide, reaction temperature and reaction time were investigated. In this part, three different methods according to literature were studied:

1. In DMSO, tetrabutylammonium hydroxide (TBAOH) as alkali\(^2\);
2. In isopropanol (IPA)/water, NaOH as alkali\(^1\);
3. In DMSO/water, NaOH as alkali, pH=13\(^3\).

The products were characterized by \(^1\)H NMR to determine their degree of substitution (DS). Their behavior in aqueous solution was also analyzed by viscosity measurements.

2.4.1 Alkylation of HEG and Guar in DMSO in presence of TBAOH

2.4.1.1 Hydrophobically modified hydroxyethyl guar (HM-HEG)

I. Synthesis and NMR characterization of HM-HEG

Five hydrophobic epoxides were used respectively as alkylating agents of HEG (hydroxyethyl guar, DS=0.2~0.3): GHE, PGE, PPGE, Brij56E and OP10E.

The reaction conditions and the DS are listed in Table 2.2. The reaction procedure consists in reacting HEG with the alkyl epoxide in DMSO, in the presence of TBAOH, at room temperature, for 4 days, and then the product is isolated by dialysis.
or precipitation. In this thesis, the hydrophobically modified polysaccharides (HM-P) are called by reference to the reactants. For example, reaction of hydroxyethyl guar with glycidyl hexadecyl ether (GHE) leads to HEG-GHE.

The $^1$H NMR spectra were performed in D$_2$O and/or in DMSO-d6+D$_2$O. $^1$H NMR analysis in both solvents appeared necessary as aggregation due to hydrophobic interactions was observed for some derivatives in aqueous solution leading to some discrepancies in the DS values derived from integration. As an example, Figure 2.5 compares the $^1$H NMR spectra of HEG-PPGE recorded in D$_2$O and in DMSO-d6+D$_2$O. Integration of the two spectra shows discrepancies for some NMR signals. The DS derived from integration of the CH$_3$ proton signals and the anomeric protons of HEG in the spectrum recorded in D$_2$O (Figure 2.5.a) was found to be 0.02 whereas that obtained from the integration of the same signals in the spectrum recorded in DMSO-d6+D$_2$O (Figure 2.5.b) was 0.03.
Figure 2.5: $^1$H NMR spectrum (400M Hz, 80 °C) of HEG-PPGE (Entry 6 in Table 2.2) (a) in D$_2$O (6 mg/ml) and (b) in DMSO-d6+D$_2$O (6 mg/ml).
Table 2.2: Modification of HE-Guar in DMSO (TBAOH).

<table>
<thead>
<tr>
<th>Entry</th>
<th>Name of Product</th>
<th>Alkyl epoxide</th>
<th>Ratio of epoxide/HEG</th>
<th>Yield (%)</th>
<th>Solubility in D$_2$O</th>
<th>Solubility in DMSO</th>
<th>DS in D$_2$O</th>
<th>DS in DMSO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>HEG-GHE</td>
<td>GHE</td>
<td>0.15</td>
<td>78</td>
<td>ST, LV</td>
<td>T, V</td>
<td>0.14</td>
<td>0.26*</td>
</tr>
<tr>
<td>2</td>
<td>HEG-PGE</td>
<td>PGE</td>
<td>0.05</td>
<td>65</td>
<td>ST, FP, LV</td>
<td>--</td>
<td>0.04</td>
<td>--</td>
</tr>
<tr>
<td>3</td>
<td>HEG-PPGE</td>
<td>PPGE</td>
<td>0.15</td>
<td>56</td>
<td>ST, FP, LV</td>
<td>T,</td>
<td>0.14</td>
<td>0.18*</td>
</tr>
<tr>
<td>4</td>
<td></td>
<td></td>
<td>0.05</td>
<td>57</td>
<td>T</td>
<td>--</td>
<td>0.05</td>
<td>--</td>
</tr>
<tr>
<td>5</td>
<td>HEG-Brij56E</td>
<td>Brij56E</td>
<td>0.15</td>
<td>74</td>
<td>ST, FP</td>
<td>T,</td>
<td>0.07</td>
<td>0.23*</td>
</tr>
<tr>
<td>6</td>
<td>HEG-OP10E</td>
<td>OP10E</td>
<td>0.15</td>
<td>70</td>
<td>T, LP</td>
<td>T,</td>
<td>0.05</td>
<td>0.06</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td></td>
<td>0.05</td>
<td>27</td>
<td>T</td>
<td>--</td>
<td>0.01</td>
<td>--</td>
</tr>
</tbody>
</table>

* : DS was excess to the dosage of alkyl epoxide used, that means it is not correct.
-- : not measured.
T: transparent
ST: semi-transparent
FP: a few of white precipitate
LP: a lot of precipitate
V: viscous
LV: low viscous

From Table 2.2, it can be concluded that all the five alkyl epoxides, GHE, PGE, PPGE, Brij56E and OP10E, could be efficiently grafted on HEG. Indeed, for a ratio of epoxide/HEG of 0.15, the obtained DS (in D$_2$O) of HM-HEG samples were as follows: PGE (0.14) = GHE (0.14) = Brij56E (0.14) > PPGE (0.07) > OP10E (0.05). For a ratio of epoxide/HEG=0.05, the DS (in D$_2$O) of modified HEG are as follows: PGE (0.05) > GHE (0.04) PPGE (0.02) > Brij56E (0.01) = OP10E (0.01). These results indicate different reactivity of the alkyl epoxides. The PPGE and OP10E
appear to be less reactive, which may be related to their high hydrophobicity.

It should be noted that the balance between hydrophobic interactions favoring precipitation and water-solubility of modified polysaccharides is difficult to control. In DMSO-d6, all products gave clear solutions. In D$_2$O, HEG-GHE, HEG-PGE and HEG-PPGE also lead to transparent solutions, whereas HEG-Brij56E and HEG-OP10E were only partly dissolved. The water solubility observed for HEG-PPGE may be explained by the low DS obtained.

II. Viscosity of HM-HEG

The steady shear viscosities of solutions of the different HEG derivatives in dilute solution were measured using a low shear 30 viscometer. Figure 2.6 compares variation of the viscosity as a function of shear rate for some samples of HEG derivatives in water at a concentration of 4.8 g/L.

![Figure 2.6: Variation of the viscosity as a function of shear rate for some samples of HEG derivatives in water at a concentration of 4.8 g/L at 25 °C.](image)

As can be seen from Figure 2.6, the viscosities of all products were lower than the
initial HEG; this was attributed partly to the degradation of modified HEG during the reaction procedure in presence of TBAOH as indicated by the “blank” experiment performed without epoxide. This result may also suggest self-aggregation of the HM-HEG leading to nano-sized particles.

2.4.1.2 Hydrophobically modified guar (HM-G)

I. Synthesis and NMR characterization of HM-G

Five hydrophobic epoxides were used respectively as alkylating agents of guar: GHE, PGE, PPGE, Brij56E, and OP10E.

The reaction conditions and the degree of substitution (DS) derived from $^1$H NMR are summarized in Table 2.3. The reaction procedure consists in reacting guar with the alkyl epoxide in DMSO, in the presence of TBAOH, at room temperature, for 4 days, and then the product is isolated by dialysis or precipitation.

Table 2.3: Modification of Guar in DMSO.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Name of product</th>
<th>Alkyl epoxide</th>
<th>Ratio of epoxide/Guar</th>
<th>Yield (%)</th>
<th>Solubility</th>
<th>DS in D$_2$O</th>
<th>DS in DMSO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>G-GHE GHE</td>
<td>0.15</td>
<td>--</td>
<td>ST</td>
<td>--</td>
<td>0.03</td>
<td>--</td>
</tr>
<tr>
<td>2</td>
<td>G-PGE PGE</td>
<td>0.05</td>
<td>98</td>
<td>ST</td>
<td>INS</td>
<td>0.02</td>
<td>--</td>
</tr>
<tr>
<td>3</td>
<td>G-Brij56E Brij56E</td>
<td>0.15</td>
<td>87</td>
<td>T</td>
<td>--</td>
<td>0.02</td>
<td>--</td>
</tr>
<tr>
<td>4</td>
<td>G-PPGE PPGE</td>
<td>0.05</td>
<td>90</td>
<td>T</td>
<td>INS</td>
<td>0.01</td>
<td>--</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>0.15</td>
<td>35</td>
<td>ST</td>
<td>ST, FP</td>
<td>0.02</td>
<td>0.09</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>0.15</td>
<td>91</td>
<td>INS</td>
<td>ST, FP</td>
<td>--</td>
<td>0.03</td>
</tr>
</tbody>
</table>
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides

| 7 | G-OP10E | OP10E | 0.05 | 47 | ST | --- | 0 | -- |

---: not measured.
T: transparent
ST: semi-transparent
FP: a few of white precipitate
INS: insoluble

From Table 2.3, it can be noticed that all alkyl groups could be grafted on guar but the DS of the HM-G derivatives measured by $^1$H NMR appeared to be lower compared to the HM-HEG derivatives. In other words, HEG seems to be much easier to be reacted with hydrophobic epoxide than Guar. This may be related to results reported in patent US4870167: under the conditions of alkylation used in this invention (in IPA, KOH as alkali, 60°C), underivatized guar does not react with the long chain alkyl halide or epoxy compound. In order for the reaction to take place, the polygalactomannan must first be alkylated with a short chain alkyl halide or alkylene oxide. It was also mentioned in patent US4960876 that in reactions involving polygalactomannan containing short chain substituent, i.e., less than 4 carbon atoms, at low molar substitution (less than 0.5), it is very difficult to obtain sufficient compatibility with the hydrophobic reagent for any reaction to take place.

Nevertheless, no clear conclusion can be drawn from our experiments concerning the reactivity of HEG and guar. Indeed, as the products obtained exhibited only partial water-solubility, it can be assumed that the precipitates may correspond to polysaccharide chains with higher DS.

II. Viscosity of HM-G

Figure 2.7 compares the shear rate dependencies of viscosity for some samples of guar derivatives in water or 0.1 M NaCl at a concentration of 4.8 g/L.
Figure 2.7: Variation of the viscosity as a function of shear rate for some samples of guar derivatives in water and in aqueous solution of NaCl (0.1 M) at a concentration of 4.8 g/L at 25 °C.

As can be seen from Figure 2.7, the viscosities of the solutions of the modified guar derivatives appeared to be lower than those of the initial guar except that of G-Brij56E. The lower viscosity values may be related to degradation of modified guar but also to their poor water-solubility indicating strong aggregation of polysaccharide chains due to hydrophobic interactions. The high increase of viscosity observed with the G-Brij56E derivative may be thus explained by the presence of a hydrophilic oligo(ethylene spacer) between the alkyl chain and the guar backbone. Different viscosity values were observed for the modified samples depending on the ionic strength of the solvent. The viscosities measured in 0.1 M NaCl were systematically lower than those measured in water. Hydrophobic interactions thus seem to be promoted by the presence of salt, leading to aggregation of the polysaccharide chains.

2.4.2 Alkylation of HEC, guar and HEG in IPA/water in presence of NaOH
The reaction of alkyl glycidyl ether with HEC, guar and HEG were also performed in heterogeneous conditions, i.e. in a mixture of IPA/water (88/12, v/v). In such a solvent, the alkyl epoxide is soluble whereas the polysaccharide is in a powder form. This solvent is especially used for industrial procedures as the modified polysaccharide can be easily recovered by filtration and washing.

2.4.2.1 Hydrophobically modified hydroxyethyl cellulose (HM-HEC)

I. Synthesis and NMR characterization of HM-HEC

Hydrophobically modified hydroxyethyl cellulose (HM-HEC) derivatives by long chain alkyl epoxides were synthesized and characterized in this section. Five hydrophobic epoxides were used respectively as alkylating agents of HEC: GHE, PGE, PPGE, Brij56E, and OP10E.

The reaction conditions and the degree of substitution (DS) derived from $^1$H NMR are summarized in Table 2.4. The reaction procedure consists in reacting HEC with the alkyl epoxide in IPA/water, in the presence of NaOH, at 80 °C, for 8 h, and then the product is isolated by filtration and washing.

$^1$H NMR analysis was performed in D$_2$O and/or DMSO-d6+D$_2$O. As already mentioned, some discrepancies were observed depending on the solvent. As illustrated in Figure 2.8, the DS measured from the spectrum recorded in D$_2$O (0.02, Figure 2.8.a) was lower than that derived from the spectrum recorded in DMSO-d6+D$_2$O (0.03, Figure 2.8.a).
Figure 2.8: $^1$H NMR spectrum of HEC-GHE (Entry 3 in Table 2.4) recorded (a) in D$_2$O and (b) in DMSO-d6 (+1 drop of D$_2$O).
Table 2.4 gives the DS calculated from $^1$H NMR integration for the different HM-HEC together with the qualitative observation of their behavior in water at a concentration of 6 g/L.

Table 2.4: Modification of HEC in IPA/water.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Name of product</th>
<th>Alkyl epoxide</th>
<th>Ratio of epoxide/HEC</th>
<th>Yield (%)</th>
<th>Solubility in D$_2$O</th>
<th>Solubility in DMSO</th>
<th>DS in D$_2$O</th>
<th>DS in DMSO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>HEC-OP10E</td>
<td>OP10E</td>
<td>0.20</td>
<td>65</td>
<td>S</td>
<td>S</td>
<td>0.02</td>
<td>0.01</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td></td>
<td>0.61</td>
<td>74</td>
<td>S</td>
<td>--</td>
<td>0.04</td>
<td>--</td>
</tr>
<tr>
<td>3</td>
<td>HEC-GHE</td>
<td>GHE</td>
<td>0.18</td>
<td>68</td>
<td>S</td>
<td>S</td>
<td>0.02</td>
<td>0.03</td>
</tr>
<tr>
<td>4</td>
<td>HEC-PGE</td>
<td>PGE</td>
<td>0.23</td>
<td>56</td>
<td>--</td>
<td>0.13</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>5</td>
<td>HEC-PPGE</td>
<td>PPGE</td>
<td>0.23</td>
<td>82</td>
<td>INS</td>
<td>INS</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>INS</td>
<td>INS</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>7</td>
<td>HEC-Brij56E</td>
<td>Brij56E</td>
<td>0.10</td>
<td>67</td>
<td>T, V</td>
<td>S</td>
<td>0.01</td>
<td>0.01</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td></td>
<td>0.05</td>
<td>62</td>
<td>T, V</td>
<td>S</td>
<td>0.01</td>
<td>0.01</td>
</tr>
</tbody>
</table>

--: not measured.
S: soluble
T: transparent
ST: semi-transparent
INS: insoluble

From Table 2.4, it can be noticed that most of the derivatives appear to retain water-solubility. The grafting efficiency seems to be rather low. Indeed ~ 10 % of the epoxide appeared to be reacted with the polysaccharide chain which can be related to
the heterogeneity of the reaction conditions. These indeed may not favor the reaction. However, this methodology has the advantage of using environmentally friendly conditions.

Insoluble products were observed for the grafting of Brij56E and PPGE on HEC. The water-insolubility may be due to the excess grafting of the long hydrophobic chain of Brij56E and PPGE.

II. Viscosity of HM-HEC

Figure 2.9 compares the shear rate dependencies of viscosity for some samples of HEC derivatives in water at a concentration of 4.8 g/L.

Figure 2.9: Variation of the viscosity as a function of shear rate for some samples of HEC derivatives in water at a concentration of 4.8 g/L at 25 °C.

Figure 2.9 shows that contrary to the viscosity of the solution of HEC-GHE which is much lower than that of initial HEC, the viscosity of solutions of HEC modified with PGE and OP-10 is similar to that of initial HEC.

On the other hand, the reverse situation can be observed for higher polymer
concentrations (25g/L). Indeed, in Figure 2.10, it can be observed that the viscosity of HEC-GHE is much higher than that of initial HEC.

Figure 2.10 also shows an increase of viscosity for the HEC-Brij56E derivatives compared to the initial HEC solution. It indicates that at low polymer concentrations, the HM-HEC coils contract due to intramolecular interactions, whereas at higher concentrations, molecules associate in aqueous solution through their hydrophobic groups. As a consequence, a three-dimensional network begins to extend which highly increases viscosity. Moreover, comparing HEC-Brij56E (Entry 7 in Table 2.4) with HEC-Brij56E (Entry 8 in Table 2.4), it could be found that the viscosity appears to increase with the theoretical DS value (derived from the epoxide/HEC ratio), which suggests that intermolecular association phenomena in the polymer solutions are promoted by not only increasing polymer concentration but also by increasing hydrophobicity.

Figure 2.10: Variation of the viscosity as a function of shear rate for some samples of HEC derivatives in water at a concentration of 25 g/L at 25 °C. Open symbols: curves obtained from increasing shear rates; closed symbols: curves obtained from decreasing shear rates.
In fact, previous work\textsuperscript{1,6} reported the modification of HEC by grafting of GHE (glycidyl hexadecyl ether). The DS and viscosity were similar to those found in this study. However, there is no paper reporting the modification of HEC by Brij56E group. These results are consistent with those obtained with guar (in section 2.4.2.2) which indicating that associative properties can be achieved through the grafting of Brij56E.

### 2.4.2.2 Hydrophobically modified guar (HM-G)

#### I. Synthesis and NMR characterization of HM-G

Based on the result obtained from alkylation reactions of HEC, we focused on the alkylation of guar with GHE and Brij56E. We used GHE and Brij56E as hydrophobic epoxides to prepare hydrophobically modified derivatives in IPA/water. Similar to HEC, the reactions were carried out in IPA/water (88/12, v/v) in the presence of NaOH, at 80 °C for 8 h.

**Table 2.5:** Modification of guar in IPA/water.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Name of product</th>
<th>Alkyl epoxide</th>
<th>Ratio of epoxide /guar</th>
<th>Solubility in water</th>
<th>DS in D\textsubscript{2}O</th>
<th>DS in DMSO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>G-GHE</td>
<td>GHE</td>
<td>0.65</td>
<td>S</td>
<td>0</td>
<td>0.07</td>
</tr>
<tr>
<td>2</td>
<td>G-GHE</td>
<td>GHE</td>
<td>0.18</td>
<td>S</td>
<td>0</td>
<td>--</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td></td>
<td>0.13</td>
<td>S</td>
<td>0</td>
<td>0.04</td>
</tr>
<tr>
<td>4</td>
<td>G-Brij56E</td>
<td>Brij56E</td>
<td>0.18</td>
<td>S</td>
<td>0</td>
<td>--</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td></td>
<td>0.10</td>
<td>S</td>
<td>0</td>
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</tr>
</tbody>
</table>
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides

<table>
<thead>
<tr>
<th></th>
<th>0.05</th>
<th>S</th>
<th>0</th>
<th>--</th>
</tr>
</thead>
</table>

-- not measured.
S: soluble
T: transparent
ST: semi-transparent
INS: insoluble

From Table 2.5, it was found that by $^1$H NMR analysis in DMSO-d$_6$, GHE could be grafted on guar under these reaction conditions. But under these conditions, the degree of substitute was low. In the case of reactions performed with Brij56E, the grafting of Brij56 could be detected by $^1$H NMR.

II. Viscosity of HM-G

Although grafting of Brij56 could be hardly demonstrated by NMR analysis, we investigated the behavior in aqueous solution of guar modified with GHE and Brij56E. Figure 2.11 compares the variation of viscosity as a function of shear rate for two samples of G-GHE and G-Brij56E (Entry 2 and 4 in Table 2.5). For G-GHE (Entry 2 in Table 2.5, DS=0.007) and G-Brij56E (Entry 2 in Table 2.5, DS=0.01), the viscosity increased than the initial guar.

The steady shear viscosities of solutions of the different guar samples clearly demonstrate a thickening effect resulting from the grafting of Brij56 on guar. Indeed, a two-fold increase of the viscosity at the lower shear rate can be observed. On the other hand, no clear conclusion can be drawn from the behavior of Guar-GHE as the viscosity values obtained from increasing and decreasing shear rate are different. Additional experiments need to be performed for better understanding of this behavior.
Figure 2.1: Variation of the viscosity as a function of shear rate for some samples of guar derivatives in water at a concentration of 4.8 g/L at 25 °C. Open symbols: curves obtained from increasing shear rates; closed symbols: curves obtained from decreasing shear rates.

As addition of 0.1 M NaCl appeared to have a strong effect of the viscosity values of solution of modified guar samples prepared in DMSO, we also investigated the role of salt in the case of the Guar-Brij56E derivative prepared in IPA/water. As illustrated in Figure 2.12, addition of NaCl at a concentration of 0.1 M leads to a strong decrease of the storage and loss moduli, $G'$ and $G''$, respectively. It can be thus concluded that salt promotes hydrophobic interactions leading to strong aggregation of the guar derivatives in aqueous solution.
Figure 2.12: Comparison of the storage and loss moduli as a function of frequency for solutions of Guar-Brij56E (4.8g/L) in pure water and in 0.1 M NaCl at 25 °C.

2.4.2.3 Hydrophobically modified hydroxyethyl guar (HM-HEG)

I. Synthesis and NMR characterization of HM-HEG

The same condition reactions were then extended to hydroxyethyl guar (HEG, DS=0.2~0.3) using different epoxides: GHE, PGE, PPGE, Brij56E. The reactions were performed in IPA/water, in the presence of NaOH, at 80 °C for 8 hours. The chemical reaction conditions and the degree of substitution (DS) derived from $^1$H NMR are given in Table 2.6.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Name of product</th>
<th>Alkyl epoxide</th>
<th>Ratio of epoxide/</th>
<th>Yield (%)</th>
<th>Solubility</th>
<th>DS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Guar-Brij56E in water</td>
<td>Guar-Brij56E in NaCl solution</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
From Table 2.6, it can be noticed that most of the products are insoluble in aqueous solution which may be related to the hydrophobic character of the final product and/or the heterogeneous conditions used for the coupling reaction. One can indeed assume that the water-insolubility is due to high degrees and/or heterogeneity of substitution,
promoting aggregation and precipitation.

II. Viscosity of HM-HEG

Figure 2.13 compares the shear rate dependencies of viscosity for some samples of guar derivatives in water at a concentration of 4.8 g/L.

![Graph showing viscosity vs. shear rate for different HEG derivatives.](image)

**Figure 2.13:** Variation of the viscosity as a function of shear rate for some samples of HEG derivatives in water at a concentration of 4.8 g/L at 25 °C.

From Figure 2.13, it can be observed that all the viscosities of the modified products decreased compared to initial HEG indicating aggregation of the polysaccharides in aqueous solution.

2.4.3 Modification of HEG in different mediums

From the results obtained from HEG, we decided to assess in more details the role of
the solvent on the properties of the modified HEG for a given hydrophobic epoxide. PGE was thus reacted with HEG in three different medium: 1) in DMSO/water mixture; 2) in water; 3) in DMSO.

The chemical reaction conditions and the degree of substitution (DS) from the result of $^1$H NMR are summarized in Table 2.7.

Table 2.7: Modification of HEG by PGE in different mediums.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Ratio of PGE/HEG</th>
<th>Solvent condition/volume</th>
<th>Reaction temperature and time</th>
<th>Yield (%)</th>
<th>Solubility in D$_2$O</th>
<th>Solubility in DMSO</th>
<th>DS in D$_2$O</th>
<th>DS in DMSO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.30</td>
<td>H$_2$O/DMSO=1/1 10 ml pH=13 (NaOH)</td>
<td>RT, 4 days</td>
<td>58</td>
<td>T, V</td>
<td>T, V</td>
<td>0.04</td>
<td>0.04</td>
</tr>
<tr>
<td>2</td>
<td>0.30</td>
<td>H$_2$O 5ml pH=13 (NaOH)</td>
<td>RT, 4 days</td>
<td>62</td>
<td>T, V</td>
<td>T, V</td>
<td>0.03</td>
<td>0.03</td>
</tr>
<tr>
<td>3</td>
<td>0.30</td>
<td>DMSO 5ml pH=13 (NaOH)</td>
<td>RT, 4 days</td>
<td>61</td>
<td>T, V</td>
<td>T, V</td>
<td>0.04</td>
<td>0.04</td>
</tr>
<tr>
<td>4</td>
<td>0.65</td>
<td>IPA/water=88% 1 ml (NaOH)</td>
<td>80 °C, 8 h,</td>
<td>50</td>
<td>S</td>
<td>--</td>
<td>0.04</td>
<td>--</td>
</tr>
</tbody>
</table>
Figure 2.14: Variation of the viscosity as a function of shear rate for some samples of HEG derivatives in water at a concentration of 4.8 g/L at 25 °C.

From Figure 2.14, HEG-PGE samples prepared under homogeneous conditions (Entries 1, 2 and 3 in Table 2.7) lead to a slight increase of viscosity in aqueous solution, contrary to the sample synthesized in IPA/water. In the latter case, a decrease of viscosity can be observed although the DS is similar to that of the other samples. These different associative properties suggest different distributions of the alkyl groups along the HEG chains.

2.4.4 Blank experiment

To clarify the procedure effect on the rheological behavior of the polysaccharide, blank experiments using the same reaction conditions used for the synthesis of the HM-HEG derivatives but without epoxide were performed. The molecular weight of the final products was measured by size exclusion chromatography (SEC) and the results were summarized in Table 2.8.
Table 2.8: Molecular weight of blank experiment products.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Reaction</th>
<th>Solvent /volume</th>
<th>Reaction temperature and time</th>
<th>Mw (GPC) (g/mol)</th>
<th>Polydispersity (Mw/Mn)</th>
<th>% of eluted product</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>HEG blank in presence of TBAOH</td>
<td>DMSO 4 ml</td>
<td>RT, 4 days</td>
<td>80210</td>
<td>1.25±0.06</td>
<td>108</td>
</tr>
<tr>
<td>2</td>
<td>HEG blank</td>
<td>H₂O/DMSO=1/1 10 ml</td>
<td>RT, 4 days</td>
<td>574000</td>
<td>2.15±0.03</td>
<td>73</td>
</tr>
<tr>
<td>3</td>
<td>HEG blank</td>
<td>H₂O 5 ml</td>
<td>RT, 4 days</td>
<td>597300</td>
<td>2.45±0.03</td>
<td>81</td>
</tr>
<tr>
<td>4</td>
<td>HEG blank</td>
<td>DMSO 5ml</td>
<td>RT, 4 days</td>
<td>573800</td>
<td>2.80±0.04</td>
<td>84</td>
</tr>
</tbody>
</table>

As shown by Table 2.8, the molecular weight of Entry 1 in Table 2.8 decreased significantly than that of initial HEG, indicating that the procedure using TBAOH caused the degradation of HEG. For other three products, it was found that the reaction procedure including dissolving, stirring, dialysis and freeze-drying did not cause the degradation of HEG. Figure 2.15 compares the variation of viscosity as a function of shear rate for some samples of HEG derivatives. It is not easy to explain the slight increase of viscosity after the blank experiment. These results are also not consistent with the results described in section 2.4.3 (modification of HEG by PGE in different mediums). Additional experiments are required to clarify this.
Figure 2.15: Variation of the viscosity as a function of shear rate for some samples of HEG derivatives from blank experiments in water at a concentration of 4.8 g/L at 25 °C.
2.5 Conclusion

In order to obtain the amphiphilic polysaccharide which is expected to exhibit original rheological properties in aqueous solution, three strategies to synthesis of the hydrophobically polysaccharide are investigated. It is found that IPA/water reaction system could give several aimed products. The viscosities of solutions of the modified samples clearly demonstrate a thickening effect resulting from the grafting of GHE or Brij56 on HEC or guar. It is the first time that modification of HEC and guar by Brij56E group are represented, which indicated that associative properties can be achieved through the grafting of Brij56E. Further more, the intermolecular association phenomena in the polysaccharide solutions are promoted by not only the increasing hydrophobicity but also the increasing polysaccharide concentration (from 4.8g/L to 25 g/L). However, in IPA/water reaction system, the grafting efficiency seems to be rather low, ~ 10 % of the epoxide appeared to be reacted with the polysaccharide chain which can be related to the heterogeneity of the reaction conditions. However, this methodology has the advantage of using environmentally friendly conditions.

On the contrary, DMSO (with TBAOH) system could not give the anticipated product, even though all the five alkyl epoxides, GHE, PGE, PPGE, Brij56E and OP10E, could be efficiently grafted on HEG and guar under this system, the viscosity of the solution of modified polysaccharide decreased than that of initial polysaccharide. Indeed, for a ratio of epoxide/polysaccharide of 0.15, the obtained DS of hydrophobically modified samples are between 0.14 and 0.05; for a ratio of epoxide/polysaccharide of 0.05, the obtained DS are between 0.05 and 0.01. The various obtained DS indicate, on one hand, different reactivity of the alkyl epoxides as follows: PGE ≥ GHE ≥ Brij56E >PPGE > OP10E. The PPGE and OP10E appear to be less reactive, which may be related to their high hydrophobicity. On the other hand, HEG seems to be much easier to be reacted with hydrophobic epoxide than Guar. The low viscosity of the solution of product is related to degradation of modified guar and maybe also to their poor water-solubility indicating strong
aggregation of polysaccharide chains due to hydrophobic interactions.

It should be noted that the balance between hydrophobic interactions favoring precipitation and water-solubility of modified polysaccharides is difficult to control under all the three reaction systems. Water insoluble products are observed in many cases, which may be due to the high degrees and/or heterogeneity of substitution of the long hydrophobic chain, promoting aggregation and precipitation.

The addition of NaCl at a concentration of 0.1 M have a strong effect of the viscosity values of solution of modified guar samples prepared in either IPA/water or DMSO. It leads to obvious decrease of the storage and loss moduli, G’ and G’’, respectively. It can be concluded that salt promotes hydrophobic interactions leading to strong aggregation of the guar derivatives in aqueous solution.

HEG-PGE samples prepared under the third strategy: in DMSO/water in presence of NaOH, homogeneous conditions, lead to a slight increase of viscosities in aqueous solutions, contrary to the HEG-PGE sample prepared in IPA/water. In the latter case, a decrease of viscosity can be observed although the DS is similar to that of the other samples prepared under the third strategy. These different associative properties suggest different distributions of the alkyl groups along the HEG chains.

Based on the above results, IPA/water reaction system is successful to introduce the long alkyl chain along HEC and guar and give the aimed products.
2.6 Materials and Methods

**Materials.** Guar and hydroxypropyl guar were supplied by Rhodia (Saint-Fons, France). Hydroxyethyl guar and hydroxyethyl cellulose were provided by Hercules-Aqualon (Rueil-Malmaison, France) and Jingkun chemistry company (Kunshan, China), respectively. The molar mass distribution and the weight-average molar mass of the initial polysaccharides and blanks were determined by size exclusion chromatography using a Waters GPCV Alliance 2000 chromatograph (USA) equipped with three on-line detectors: a differential refractometer, a viscometer and a light scattering detector (MALLS) from Wyatt (USA); the solutions were injected at a concentration of $5 \times 10^{-4}$ g/mL in 0.1 M NaNO$_3$. Polyoxyethylene octylphenol ether (OP10) was purchased from Kelong (Chengdu, China). Glycidyl hexadecyl ether (GHE), phenyl glycidyl ether (PGE), Brij®56 and all other chemicals were purchased from Sigma-Aldrich-Fluka.

The water used in all experiments was purified by a Millipore Milli-Q Plus purification system, with a resistivity of 18.2 MΩ cm.

**NMR spectroscopy.** $^1$H NMR spectra of the hydrophobically modified polysaccharides dissolved in deuterium oxide (6 mg/mL) were performed at 80 °C using a Bruker DRX400 spectrometer operating at 400 MHz. Deuterium oxide was obtained from SDS (Vitry, France).

**Mass spectrometry.** MALDI-TOF measurements were performed on a Bruker Daltonics Autoflex apparatus using 2,5-dihydroxybenzoic acid as matrix for the analysis of modified CD.

**Rheological experiments.** Flow experiments were carried out with the AR2000 rheometer. The polysaccharide derivatives were first dissolved in water or 0.1 M NaCl at a concentration of 10 g/L. After stirring for 12 hours at room temperature, the samples were kept in the refrigerator for $\sim$ 12 hours.
Synthesis.

Synthesis of Brij56 glycidyl ether (Brij56E). Brij®56 (2 g, 2.93 mmol) was dissolved in 10 mL of anhydrous toluene and dried by azeotropic distillation of the solvent. Sodium hydride (0.21 g, 8.80 mmol) was added in a flask, and then 5 mL of anhydrous toluene was added, the mixture was stirred under nitrogen atmosphere. The dried Brij®56 was redissolved in 10 mL of anhydrous toluene, and then added in the flask under nitrogen atmosphere. The reaction mixture was stirred at 30 °C for 2 h under nitrogen atmosphere. Epichlorohydrin (0.75 mL, 11.73 mmol) was added to the reaction mixture and stirred at 40 °C for 6 h. The result mixture was left overnight in refrigerator (4 °C) to make the solid deposited from the liquid. The liquid was separated from the solid carefully and then evaporated to remove the solvent (toluene) by reduced pressure distillation. The product (Brij56E) was not purified further.

The ¹H NMR spectrum of Brij56E was given in Figure 2.3.b. The mass spectra of Brij®56 and Brij56E were given in Figure 2.4.

The same procedure was applied for the synthesis of OP10E and PPGE.

The protocols described below are typical examples of those used for the synthesis of hydrophobically modified guar, HEG and HEC.

Synthesis of HEG-PPG in DMSO in the presence of TBAOH (Table 2.2, entry 6). HEG (MS=0.2~0.3, 0.1 g) was dissolved in an aqueous solution (4 mL) for 24 hours. Tetrabutylammonium hydroxide (TBAOH, 1.39 g, the molar ratio of TBAOH to sugar unit is 3:1) was added to the solution, stirred at room temperature for 1 hour. Then, the aqueous solution is freeze-dried. The resulting solid was dissolved in DMSO (4 mL) at room temperature. After 4 hours, the required amount of poly(propylene glycol) monobutyl ether epoxide (PPGE, 0.031 g, the molar ratio of PPGE to sugar unit is 0.05:1) was added to the solution. The reaction medium was stirred at room temperature for 4 days. After that time, the reaction mixture was diluted with water.
(12 mL) and dialyzed against a water/ethanol mixture (50:50 v/v) and finally against water. The resulting aqueous solution was freeze-dried and the final product was isolated with a yield of 53%. The degree of substitution was determined by $^1$H NMR in D$_2$O and/or DMSO-d$_6$+D$_2$O as described above.

*Synthesis of HEC-GHE in IPA/water in the presence of NaOH (Table 2.4, e.g. entry 3).*

0.5 g of HEC (MS=2.5) and 4 g of isopropyl alcohol, and 0.035 g of a 48% aqueous solution of sodium hydroxide was added in a 10 mL glass flask to prepare a slurry. The slurry was stirred at room temperature for 30 min under a nitrogen atmosphere. To this mixture, glycidyl hexadecyl ether (GHE, 0.0097 g, the molar ratio of GHE to sugar unit is 0.18:1) was added to conduct a reaction at 80 °C for 8 h. After completion of the hydrophobization reaction, adding acetic acid neutralized the liquid reaction mixture and the product was collected by filtration. The product was washed twice with 5 g of 80% of acetone and then twice with 5 g of acetone, and dried at 70 °C for 24 h under reduced pressure to remove remaining acetone. By this procedure, 0.34 g of the HEC-GHE was obtained (yield of 68%). The chemical structure (see Figure 2.8) and purity of the HEC-GHE was ascertained by $^1$H NMR (in D$_2$O and/or DMSO-d$_6$+D$_2$O). The degree of substitution of the hydrophobic groups determined from NMR analysis was 2 % in D$_2$O and 3 % in DMSO-d$_6$+D$_2$O.

*Synthesis of HEG-PGE in DMSO/water (1/1, v/v) mixture in the presence of NaOH (Table 2.7, entry 1).*

0.1 g of HEG was dissolved in 5 mL of water through stirring overnight at room temperature. 5 mL of DMSO was added to the solution, and the pH of solution was adjusted to 13 with 0.1 M NaOH. Phenyl glycidyl ether (PGE, 0.026 g, the molar ratio of PGE to sugar unit is 0.3:1) was added to the HEG solution. The mixture was stirred at room temperature for 4 days. The reaction mixture was diluted with water (10 mL) and dialyzed against a water/ethanol mixture (50:50 v/v) and finally against water. The resulting aqueous solution was freeze-dried and the final product was isolated with a yield of 58 %. The degree of substitution was determined by $^1$H NMR in D$_2$O and/or DMSO-d$_6$+D$_2$O as described above.
CHAPTER 2. Synthesis of hydrophobically modified derivatives of polysaccharides
Reference:


CHAPTER 3

Synthesis of hyaluronic acid-Brij56 conjugates

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Résumé (Fr)

De nouveaux dérivés de l’acide hyaluronique (HA) amphiphiles ont été synthétisés par une réaction d’éthérification en utilisant un dérivé Brij®56 époxyde. Différentes conditions de synthèse ont été testées. Parmi les dérivés hydrophobiquement modifiés obtenus, certains se sont avérés former des agrégats de taille nanométrique en milieu aqueux, résultant de l’association entre les chaînes hexadécyle des motifs Brij56. Ce phénomène d’agrégation a été mis en évidence par viscosimétrie, diffusion dynamique de la lumière et spectroscopie de fluorescence en utilisant deux sondes hydrophobes, le nile red et le pyrène. D’après les mesures de fluorescence effectuées à partir d’un dérivé HA-Brij56, la formation d’agrégats de taille nanométrique apparaîtrait pour une concentration autour de 0.1 g/L, concentration environ 20 fois inférieure à la concentration critique du polysaccharide non modifié. Cette étude suggère la possibilité d’obtenir des nanoparticules de type gel à base de HA en une seule étape par un procédé simple en milieu aqueux. Des analyses par microscopie s’avèrent néanmoins nécessaires pour confirmer l’existence de ces nanoobjets et déterminer leur morphologie.
New amphiphilic derivatives of hyaluronic acid (HA) were synthesized by an etherification reaction using an epoxide derivative Brij56. Different synthesis conditions were tested. Among the derivatives obtained by hydrophobical modification, some were found to form aggregates of nanometer size in an aqueous medium, resulting from the association between the chains hexadecyl group of Brij56. This aggregation phenomenon was shown by viscometry, dynamic scattering of light and fluorescence spectroscopy using two hydrophobic probes, the nile red and pyrene. Based on fluorescence measurements made from a derivative of HA-Brij56, the formation of aggregates of nanometer size appear for a concentration around 0.1 g / L, concentration about 20 times lower than the critical concentration of unmodified polysaccharide. This study suggests the possibility of obtaining nanoparticles of type HA-based gel in one step by a simple process in aqueous media. Analysis by microscope nevertheless proves necessary to confirm the existence of these nano-objects and determine their morphology.
3.1 Introduction

As reported in a recent review on alkyl (aryl) derivatives of hyaluronic acid (HA), several methodologies have been proposed for the synthesis of alkyl derivatives of HA \(^1\). Among these methods, the alkylation (arylation) of HA based on the reaction in polar organic solvents such as dimethylsulfoxide (DMSO) or dimethylformamide (DMF), of an alkyl halide (i.e. ethyl, propyl, pentyl, benzyl, dodecyl or octadecyl bromide) with the carboxylic group of HA has been extensively used \(^2-4\). To make HA soluble in DMSO or DMF, HA was preliminary transformed into the tetrabutylammonium (TBA) salt to shield highly anionic carboxylic acid groups and to disrupt inter/intramolecular hydrogen bonds in HA. Alternatively, the preparation of esters was based on the reaction of HA with palmitoyl chloride in DMF in the presence of pyridine \(^5\). Other methods of hydrophobization in DMSO or DMF leading to the formation ethers \(^6,7\), carbamoyl \(^8\) and amides \(^9-11\) derivatives of HA were also developed. New alkylated derivatives of HA were also obtained in our laboratory by the reaction of the carboxylic acid group of HA with adipic dihydrazide followed by the coupling with an aldehydic chain (8, 10, 12, 14, 16 carbon atoms) in the presence of NaCNBH\(_3\) \(^12\). The alkylamino hydrazide derivatives of HA were shown to have different thickening properties in aqueous solution depending on the nature of the hydrophobic group and the degree of substitution. The best thickening properties were obtained from decylamino hydrazide derivatives, leading to the formation of elastic hydrogels in aqueous solution as reported in Chapter 1. On the other hand, derivatives with longer alkyl chains (dodecyl \((C_{12})\), hexadecyl \((C_{16})\) chains) appeared to be only partly soluble in aqueous solution.

The aim of this study was the preparation of water-soluble hydrophobically modified derivatives of HA with Brij®56 moieties in hydroxyl positions (excluding carboxyl group) and investigation of the effect of reaction conditions on the behavior in aqueous solution of the products. Brij®56 possesses a \(C_{16}\) alkyl chain but the presence
of ~ 10 ethylene glycol units is expected to provide hydrophilicity, thereby maintaining water-solubility of modified HA. In this respect, we prepared several new alkylated derivatives by the reaction of HA with Brij®56 epoxide (Brij56E) described in chapter 2. The behavior of the resulting derivatives in aqueous solution was then investigated by viscosity measurements, dynamic light scattering and fluorescence measurements.
3.2 Alkylation of hyaluronic acid by Brij®56 epoxide

The alkylation of HA was performed under basic conditions in a mixture of water/DMSO (1/1, v/v) in order to solubilize both HA and Brij56E (Scheme 3.1).

![Scheme 3.1: Synthesis of HA-Brij56E.](image)

In a first series of experiments, we adjusted the pH at a value of 12 by adding an aqueous solution of NaOH to a mixture of water/DMSO containing HA. Brij56E was then added under stirring and the reaction medium was heated at 50 °C for 2-2h30. The modified HA samples were isolated by precipitation with ethanol, followed by ultrafiltration. The reaction conditions are summarized in Table 3.1. As HA is sensitive to basic conditions due to β-elimination reactions involving the glucuronic acid units which result in the polysaccharide chain cleavage, a “blank” reaction was carried out without adding Brij56E to check the impact of the reaction conditions on the molar mass of the polysaccharide.

**Table 3.1** First series of alkylation reactions of HA in H₂O/DMSO (1/1, v/v) at 50 °C using Brij56E.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Ratio of Brij56E/HA</th>
<th>pH</th>
<th>Reaction time (h)</th>
<th>DS (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.24</td>
<td>12</td>
<td>50/ 2</td>
<td>1</td>
</tr>
</tbody>
</table>
At this step, we noticed problems with the electrode for controlling the pH in the hydro-organic mixture. Therefore, we changed the alkylation procedure. In a next series of experiments, we dissolved HA in water alone and added a fixed volume of an aqueous solution of NaOH (2 M) to reach a pH value ~ 12.5-13. The volume was selected by monitoring the variations of the pH of the aqueous solution of HA upon addition of NaOH (entries 1 and 2) or from theoretical calculations to obtain pH = 12.5 (entries 3-5). DMSO was then added followed by Brij56E. The latter was added either in only one time before heating the reaction medium (entries 1-2) or slowly during the reaction in order to limit potential hydrolysis of Brij56E (solubilization of the epoxide in 10 mL DMSO (entries 3 and 4)). The reaction medium was then heated to 50 °C and stirred for 2-3 h. The modified HA samples were isolated by precipitation with ethanol, followed by ultrafiltration. The reactions conditions are summarized in Table 3.2. “Blank” reactions were also performed (entries 1 and 5).

**Table 3.2:** Second series of alkylation reactions of HA using Brij56E (reactions performed from 0.5 g of HA solubilized in water (25 mL)).

<table>
<thead>
<tr>
<th>Entry</th>
<th>Ratio of Brij56E/HA</th>
<th>( V_{NaOH}^{2M} ) (mL)</th>
<th>pH</th>
<th>Reaction time (h)</th>
<th>DS (%)b</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>--(Blank)</td>
<td>3</td>
<td>12.71</td>
<td>2</td>
<td>--</td>
</tr>
<tr>
<td>2</td>
<td>0.3</td>
<td>3</td>
<td>12.63</td>
<td>2</td>
<td>0.07</td>
</tr>
<tr>
<td>3c</td>
<td>0.5</td>
<td>1.32</td>
<td>12.51</td>
<td>2.5</td>
<td>0.2</td>
</tr>
<tr>
<td>4d</td>
<td>0.5</td>
<td>1.39</td>
<td>12.50</td>
<td>3</td>
<td>0.3</td>
</tr>
</tbody>
</table>

aNumber of molar equivalents of Brij56E with respect to the repeating disaccharide unit;
bDetermined by \(^1\)H NMR in D\(_2\)O at 80 °C.
We used $^1$H NMR spectroscopy to check the grafting of Brij56. As examples, **Figure 3.1** shows the $^1$H NMR spectra of HA-Brij56E prepared under conditions given in entries 2 of Tables 1 and 2. As can be seen from these spectra, the signals provided by the methyl (0.8 ppm) and methylene (1.1 ppm) groups of Brij56 appeared to be broad.
Figure 3.1: $^1$H NMR spectra (400 MHz, 80 °C, 6 mg/mL in D$_2$O) of HA-Brij56E prepared according to conditions of entry 2 in Table 3.1 (a) and entry 2 in Table 3.2 (b).

Moreover, the methyl protons signals could not be observed on the spectrum of Figure 3.1.b. This suggests that, when dispersed in water, part of the alkyl chains were exposed to hydrophobic microdomains decreasing their mobility$^{13}$. As a result, $^1$H NMR integration could not provide reliable values of the degree of substitution of the HA derivatives. Nevertheless, as it was not possible to dissolve the HA derivatives in another solvent preventing hydrophobic association, we calculated “apparent” values of the DS by digital integration of the signals of the CH$_2$ or CH$_3$ protons of the alkyl chain and the anomeric protons of HA. The values are reported in Tables 3.1 and Table 3.2.

Finally, in order to assess the molar masses of the derivatives prepared in this study, the "blank" samples were analyzed by size exclusion chromatography (SEC) equipped
with a differential refractometer and a multi-angle light scattering detector. Table 3.3 gives the weight-average molar mass ($M_w$) and the polydispersity ($I_p$) index obtained for the different samples.

**Table 3.3:** Weight-average molar mass ($M_w$) and the polydispersity index ($I_p$) of the blank samples derived from SEC analysis.

<table>
<thead>
<tr>
<th>Blank</th>
<th>Entry</th>
<th>Sample</th>
<th>$M_w$ (g/mol)</th>
<th>$I_p = M_w/M_n$</th>
<th>% eluted product</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tab3.1, entry 3</td>
<td>1</td>
<td>HA 600000 g/mol</td>
<td>517500</td>
<td>1.3</td>
<td>86</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Blank of sample</td>
<td>151900</td>
<td>1.5</td>
<td>78</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>Blank of sample</td>
<td>226100</td>
<td>1.5</td>
<td>71</td>
</tr>
<tr>
<td>Tab3.2, entry 1</td>
<td>4</td>
<td>Blank of sample</td>
<td>282100</td>
<td>1.5</td>
<td>82</td>
</tr>
</tbody>
</table>

As can be seen from Table 3.3, the alkylation reactions lead to partial hydrolysis of the HA chains. The $M_w$ values are about two-fold decreased. It should be noted however that previous work performed in our laboratory demonstrated remarkable thickening properties in aqueous solution of alkylaminohydrazide derivatives prepared from a HA sample of 200000 g/mol. These were additionally superior to those of alkyl derivatives prepared from a HA sample of 600000 g/mol which exhibited a much higher tendency to self-aggregate.
3.3 Behavior in aqueous solution of the HA-Brij56E derivatives

In the next step, we investigated the behavior of the new alkylated HA-derivatives in aqueous solution. Contrary to the decylaminohydrazide derivatives reported previously\textsuperscript{12}, which gave rise to physical gels in phosphate buffer saline (PBS, pH 7.4, 0.15 M NaCl) at a concentration of 10 g/L, solutions of low viscosity were obtained under the same conditions with the HA-Brij56E derivatives. As shown by Figure 3.2, the viscosity of the solutions of most of the modified HA was found to be lower than that of the blank. As hydrolysis of the HA chain varied according to the reaction conditions, resulting in different $M_w$, the viscosity of each HA-Brij56E was divided by that of “its blank” to assess the impact of the grafted alkyl chains as well as to allow comparison of the behavior between the HA-Brij56E derivatives. These data suggest the tendency of most of the HA-Brij56E to self-aggregate in aqueous solution.

![Variation of the viscosity of HA-Brij56E derivatives (10 g/L in PBS) divided by that of “their blank” as a function of shear rate. Temperature: 25 °C. (Tab 1 is Table 3.1, Tab 2 is Table 3.2.)(Figure 3.2)](image-url)

**Figure 3.2**: Variation of the viscosity of HA-Brij56E derivatives (10 g/L in PBS) divided by that of “their blank” as a function of shear rate. Temperature: 25 °C. (Tab 1 is Table 3.1, Tab 2 is Table 3.2.)
In order to have more information about the behavior of these derivatives in PBS, dynamic light scattering experiments were performed in PBS at a concentration of 2 g/L. This concentration is slightly below the critical overlap concentration of HA with a molar mass $M_w$ of 200000 g/mol assuming $C^*[\eta] \approx 1$ ($C^* \approx 2.4$ g/L$)^{12}$.

**Figure 3.3** compares the size distributions obtained from DLS measurements at an angle of 90° of the different HA-Brij56E samples. Among the latter, three derivatives (entry 2 in Table 1, and entries 2 and 4 in Table 2,) appeared to form particles with hydrodynamic radii ($R_h$) centered at ~ 105, 160 and 210 nm. Interestingly, among the latter, those forming aggregates with the lowest radii give the lowest viscosity in PBS (see entry 2 in Table 3.1, entry 4 in Table 3.2 and **Figure 3.2**).

![Graph showing size distributions](image.png)

**Figure 3.3:** Analysis of HA-Brij56E derivatives in PBS ($C_p = 2$ g/L) by dynamic light scattering. Angle fixed at 90° and temperature fixed at 25 °C. (Tab 1 is Table 3.1, Tab 2 is Table 3.2.)

The self-assembly of HA-Brij56E derivatives in aqueous solution was also studied using hydrophobic dyes, Nile red (NR)$^{14-16}$, and pyrene (Py)$^{17, 18}$, which are poorly soluble and weakly fluorescent in water.
In contrast, their solubility and fluorescence dramatically increase in a hydrophobic medium. The fluorescence measurements in Figure 3.4.A showed that for lower concentrations (in the range 0.001-0.1 g/L) of HA-Brij56E (entry 2 in Table 3.1.), amphiphilic molecules exist in aqueous solutions as individual molecules (premicelle aqueous environment); the fluorescence intensity of NR remained constant, without any shift in the maximum emission wavelength (Figure 3.4.B). For higher concentrations (above the critical aggregation concentration (cac)), an increase in intensity associated with a strong blue shift was observed, which is attributed to NR being close to (or inside) HA-Brij56E hydrophobic domains.

**Figure 3.4**: Analysis of the self-assembly of HA-Brij56E by fluorescence spectroscopy: area-normalized fluorescence emission ($\lambda_{ex}=505$ nm) spectra of Nile red ($1.5 \times 10^{-6}$ M) in the HA-Brij56E /PBS system as a function of HA-Brij56E concentration obtained for reaction conditions of Table 3.1, entry 2, as an example (A,B); fluorescence emission ($\lambda_{ex}=336$ nm) spectra of pyrene ($3 \times 10^{-6}$ M) in the
HA-Brij56E/PBS system as a function of HA-Brij56E concentration obtained for reaction conditions of Table 3.1, entry 2, as an example (C,D).

In the case of Py fluorescence, the spectra obtained in this study were typical of Py photophysical behavior. However, as can be seen in Figure 3.4.C, contrary to our expectations, the intensity decreased for the higher concentration (1 g/L), which may be due to problem of solubility of this dye in aqueous solution. The I\textsubscript{1}/I\textsubscript{3} intensity ratio of the first and third vibronic peaks in the fluorescence emission spectrum of Py, which is sensitive to the polarity of the microenvironment of the dye, was measured as a function of polymer concentration. As shown in Figure 3.4.D, the I\textsubscript{1}/I\textsubscript{3} ratio oscillated with a linear trend below $C_p = 0.1$ g/L, but a I\textsubscript{1}/I\textsubscript{3} decrease above this value was observed. This transition of intensity reflected the transference of Py to a less polar micellar domain, which was coincident with that observed with NR.
3.4 Conclusion

In conclusion, in this study, we investigated different conditions for the synthesis of new hydrophobically modified derivatives of HA from Brij56 epoxide. The grafting of Brij56 was performed in homogeneous conditions at basic pH. Under some conditions, it was possible to obtain HA-Brij56E derivatives giving rise to nanosized aggregates under aqueous conditions by the association of the hydrophobic C\textsubscript{16} chains according to DLS and fluorescence spectroscopy. However, further work is required to clarify the characteristics of these “nanogels” by microscopy observations as well to optimize the synthesis of HA-Brij56E.
3.5 Materials and Methods

**Materials.** The sample of bacterial sodium hyaluronate with a molar mass of $6 \times 10^5$ g/mol (HA-600) was supplied by ARD (Pomacle, France). The molar mass distribution and the weight-average molar mass of initial HA and blanks were determined by size exclusion chromatography using a Waters GPCV Alliance 2000 chromatograph (USA) equipped with three on-line detectors: a differential refractometer, a viscometer and a light scattering detector (MALLS) from Wyatt (USA); the solutions were injected at a concentration of $5 \times 10^{-4}$ g/mL in 0.1 M NaNO$_3$. The overlap concentration $C^*$ of HA-600 in 0.01 M phosphate buffered saline (PBS, pH 7.4) solution containing 0.154 M NaCl at 25 °C is around 0.9 g/L. This value was derived from the intrinsic viscosity assuming that $C^*[\eta]$ is about unity.

Brij56 glycidyl ether was synthesized according to the procedure described in chapter 2. Pyrene (Py), and 9-(diethylamino)-5H-benzo[R]phenoxazin-5-one (Nile red, NR) and all other chemicals were purchased from Sigma-Aldrich-Fluka. The water used in all experiments was purified by a Millipore Milli-Q Plus purification system, with a resistivity of 18.2 MΩ cm.

**NMR spectroscopy.** $^1$H NMR spectra of the HA-Brij56E derivatives dissolved in deuterium oxide (6 mg/mL) were performed at 80 °C using a Bruker DRX400 spectrometer operating at 400 MHz. Deuterium oxide was obtained from SDS (Vitry, France).

**Rheological experiments.** Flow experiments were carried out with the AR2000 rheometer. The HA-Brij56 derivatives were first dissolved in PBS (0.154 M NaCl, pH 7.4) at a concentration of 10 g/L. After stirring for 4-6 hours at room temperature, the samples were kept in the refrigerator for ~ 12 hours.

**Light Scattering Measurements.** Scattering measurements were performed using an ALV laser goniometer, which consists of a 22 mW HeNe linear polarized laser.
operating at a wavelength of 632.8 nm, an ALV-5000/EPP multiple τ digital correlator with 125 ns initial sampling time, and a temperature controller. The accessible scattering angles range from 50° to 140°. The aqueous solutions of HA-Brij56E (2 g/L in PBS) were filtered directly into the glass cells through 0.45 μm MILLIPORE Millex LCR filter. Data were collected using digital ALV Correlator Control software and the counting time for measuring the elastic or the quasi-elastic scattering intensities varied for each sample from 180 to 300 sec. The relaxation time distributions, A(t), were in the sequence obtained using CONTIN analysis of the autocorrelation function, C(q,t). Diffusion coefficients D were calculated from following equation:

\[ \frac{\Gamma}{q^2} \bigg|_{q\to 0} = D \] (1)

where Γ is relaxation frequency (Γ = τ^(-1)), and q is the wave vector defined as following equation:

\[ q = \frac{4\pi n}{\lambda} \sin\left(\frac{\theta}{2}\right) \] (2)

where λ is the wavelength of the incident laser beam (632.8 nm), θ is the scattering angle, and n is the refractive index of the media. Consequently, the hydrodynamic radius (R_h) was calculated from the Stokes-Einstein relation as follows:

\[ R_h = \frac{k_B T}{6\pi\eta q^2} = \frac{k_B T}{6\pi\eta D} \] (3)

where k_B is the Boltzmann constant, T is the temperature, and η is the viscosity of the medium.

**Fluorescence Spectroscopy.** The self-assembly of HA-Brij56E derivatives in aqueous solution was fluorometrically investigated using hydrophobic guest molecules such as NR and Py. The fluorescence intensity change of these guest molecules was monitored as a function of HA-Brij56E concentration. The HA-Brij56E was dispersed in PBS (1 g/L) with stirring for 12 h at 4 °C. Consecutive
dilutions of 1 mL of each sample were prepared in PBS where NR and Py were injected. A volume of 10 μL of a $1.5 \times 10^{-4}$ M NR stock solution in ethanol was added, giving a constant concentration of $1.5 \times 10^{-6}$ M in 1 % ethanol/PBS for all NR fluorescence measurements. A volume of 10 μL of a $3 \times 10^{-4}$ M Py stock solution in ethanol was added, giving a constant concentration of $3 \times 10^{-6}$ M in 1 % ethanol/PBS for all Py fluorescence measurements. Samples were stirred overnight before fluorescence measurements. Py emission spectra were measured on a Perkin Elmer luminescence LS 50B spectrometer between 360 and 420 nm. The slit width was set at 5 nm for excitation and 5 nm for emission. The NR emission spectra were measured on a fluorescence microplate reader (Infinite 1000, Tecan, Austria) with excitation and emission wavelengths set at 505 ± 5 nm and 650 ± 5 nm respectively. All spectra were corrected for the instrumental response of the system.

The self-aggregation of HA-Brij56E was analyzed from both the maximum mission intensity of NR ($\lambda_{ex} = 505$ nm) and the Py fluorescence intensity ratio of the third (384-385 nm) and first vibrational bands (372-374 nm) ($I_3/I_1$) of the emission spectra ($\lambda_{ex}$=336 nm) in the HA-Brij56E / PBS system as a function of HA-Brij56E concentration.

**Synthesis.**

The protocol described below has been applied for the synthesis of HA-Brij56E reported in Table 1, entry 2. Similar protocols have been applied for the synthesis of the other derivatives. Changes can occur at the beginning and/or during addition of Brij56E. Indeed, as discussed above, in some experiments, we dissolved HA in water alone and added a fixed volume of an aqueous solution of NaOH (2 M) to reach a pH value ∼ 12.5-13. DMSO was then added followed by Brij56E. The latter was added either in only one time before heating the reaction medium or slowly during the reaction. The reaction medium was then heated to 50 °C and stirred for 2-3 h.
HA-Brij56E (Table 1, entry 2). 0.5 g of HA was dissolved in water (25 mL) and the resulting mixture was stirred overnight at room temperature. The pH of the resulting solution was then adjusted to ~ 13 by addition of 2 M NaOH (3 mL) and DMSO (15 mL) was slowly added. After being solubilized in DMSO (10 mL), Brij56E (0.278 g corresponding to [Brij56E]/[HA] = 0.3) was added to the HA solution. The reaction mixture was stirred at 50 °C for 2 h. The aqueous solution was then added with NaCl to have [NaCl] = 0.5 M and the modified polysaccharide was precipitated by addition of EtOH (to have 3/2 EtOH/water, v/v). The precipitate was then washed with EtOH, dissolved in water (100 mL) and purified by ultrafiltration through an ultramembrane Amicon YM 30. The ultrafiltration was stopped when the filtrate conductivity was lower than 10 µS, and the HA-Brij56E derivative was recovered by freeze-drying with a yield of 80 %. The apparent degree of substitution was determined by ^1H NMR in D₂O.
CHAPTER 3. Synthesis of hyaluronic acid-Brij56 conjugates

Reference:


General conclusion and perspectives (En)

Up to now, due to the potential thickening applications of natural polysaccharide, the requirement of their modification raised up. Recent patents demonstrated that hydrophobically modified polysaccharides (HM-P) showed excellent thickening effect and could be used in various fields. However, there are many challenges remaining for synthesis of HM-P, including the maintaining of the water solubility of HM-P by controlling the degree of substitution of hydrophobic groups and the increased viscosity of the aqueous solution of HM-P. This clearly motivated this study. In this work, we studied the synthesis of HM-P under different reaction conditions. We focused on the chemical modification of hydroxyethyl cellulose, guar, hydroxyethyl guar and hyaluronic acid in order to prepare amphiphilic polysaccharide derivatives exhibiting the thickening properties in aqueous solution.

To this end, the modification of HEC and guar by Brij56 epoxide (Brij56E) in IPA/water reaction system was investigated for the first time, and the viscosities of solutions of the modified samples clearly demonstrated a thickening effect. Grafting GHE on HEC or guar in IPA/water condition also gave derivatives of which aqueous solution with increased viscosity. We also found that though all the hydrophobic alkyl epoxides could be efficiently grafted on HEG and guar under DMSO (TBAOH) reaction system, the modified product were degraded. It can be concluded that IPA/water reaction system is successful to introduce the long alkyl chain along HEC and guar, while DMSO/water reaction system can be applied to the synthesis of hydrophobically modified HEG derivatives.

Finally, we investigated different conditions for the synthesis of new hydrophobically modified derivatives of HA from Brij56E. The grafting of Brij56 was performed in homogeneous conditions at basic pH. Under some conditions, it was possible to obtain HA-Brij56E derivatives giving rise to nanosized aggregates under aqueous
conditions by the association of the hydrophobic C_{16} chains according to DLS and fluorescence spectroscopy. However, further work is required to clarify the characteristics of these “nanogels” by microscopy observations as well to optimize the synthesis of HA-Brij56E.

Overall, this work showed strategies to prepare HM-P based on the grafting of hydrophobic alkyl groups on polysaccharides by the ring opening of epoxides but further improvements are required. The reaction conditions should be optimized in order to obtained water soluble products with more evidently thickening effect. Additionally, considering the huge applications of hydrophobically modified polysaccharides in industrial field, the reaction conditions should be facile to industrialization. However, the current systems could not satisfy these requirements, the balance between hydrophobic interactions favoring precipitation and water-solubility of modified polysaccharides is difficult to control under all the three reaction systems we used. Thus, one of the challenges in the future is to avoid precipitation and degradation, and at meanwhile to increase the viscosity of the aqueous solution of the modified polysaccharide.
Conclusion générale et perspectives (Fr)

La modification chimique de polysaccharides hydrosolubles visant à obtenir des agents épaississants est un domaine de recherche actuellement important compte tenu de leurs nombreuses applications potentielles comme décrit dans des brevets récents. Cependant, des verrous restent à lever en ce qui concerne la synthèse de polysaccharides hydrophobiquement modifiés (HM-P). Le maintien de la solubilité en milieu aqueux, le contrôle du degré de substitution et l’effet épaississant des dérivés sont en effet des paramètres délicats à contrôler. Ce travail de thèse s’inscrivait dans cette problématique. Il avait pour principal objectif d’étudier la synthèse de HM-P dans différentes conditions réactionnelles. Nous nous sommes intéressés à la modification chimique de l’hydroxyéthyl cellulose, du guar, de l’hydroxyéthyl guar et de l’acide hyaluronique afin d’obtenir de nouveaux polysaccharides amphiphiles présentant des propriétés épaississantes en milieu aqueux.

Dans cet objectif, le greffage de groupements Brij56E sur l’HEC et le guar en milieu hétérogène (IPA/eau) a été étudié pour la première fois. Les viscosités obtenues à partir de solutions de polysaccharides modifiés ont révélé un caractère épaississant. Des résultats similaires ont été observés suite au greffage de groupements GHE sur l’HEC et le guar dans les mêmes conditions. Les réactions effectuées en milieu homogène (DMSO, TBAOH) se sont avérées également efficaces mais une dégradation importante des polymères a été observée. Les réactions effectuées dans un milieu IPA/eau se sont ainsi avérées plus adaptées à la synthèse de polysaccharides en tant qu’agents épaississants.

Nous avons finalement étudié différentes conditions de synthèse de dérivés hydrophobiquement modifiés du HA par réaction avec le dérivé époxide Brij56 en milieu basique. Nous avons montré la possibilité d’obtenir dans certaines conditions réactionnelles des dérivés capables de s’autoassocier en nanoparticules du fait de la
formation de nanodomaines de chaînes hexadécyle (C16). Cette étude a reposé sur des expériences de diffusion dynamique de la lumière et de spectroscopie de fluorescence. Cependant, des expériences supplémentaires s’appuyant sur des observations microscopiques s’avèrent nécessaires pour déterminer les caractéristiques morphologiques de ces nanogels.

Ce travail a ainsi conduit à divers dérivés de polysaccharides neutres et chargés porteurs de chaînes hexadécyle/Brij56. Les conditions de réaction, reposant sur l’ouverture d’époxydes en milieu basique, doivent cependant être encore améliorées. L’un des défis dans le futur sera d’optimiser ces conditions afin notamment d’éviter la précipitation des polymères modifiés et leur dégradation.
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<table>
<thead>
<tr>
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<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADH</td>
<td>adipic acid dihydrazide</td>
</tr>
<tr>
<td>ALS</td>
<td>ammonium lauryl sulfate</td>
</tr>
<tr>
<td>Brij®56</td>
<td>polyethylene glycol hexadecyl ether</td>
</tr>
<tr>
<td>Brij56E</td>
<td>polyethylene glycol hexadecyl ether epoxide</td>
</tr>
<tr>
<td>cac</td>
<td>critical aggregation concentration</td>
</tr>
<tr>
<td>CDI</td>
<td>$N,N'$-carbonyldiimidazole</td>
</tr>
<tr>
<td>CMG</td>
<td>carboxymethyl guar</td>
</tr>
<tr>
<td>DBTL</td>
<td>dibutyltin dilaurate</td>
</tr>
<tr>
<td>DCC</td>
<td>$N,N'$-dicyclohexylcarbodiimide</td>
</tr>
<tr>
<td>DMAc</td>
<td>$N,N'$-dimethylacetamide</td>
</tr>
<tr>
<td>DMAP</td>
<td>4-dimethylaminopyridine</td>
</tr>
<tr>
<td>DMF</td>
<td>dimethylformamide</td>
</tr>
<tr>
<td>DMSO</td>
<td>dimethylsulfoxide</td>
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<tr>
<td>DS</td>
<td>degree of substitution</td>
</tr>
<tr>
<td>EDC</td>
<td>1-ethyl-3-[3-(dimethylamino)propyl] carbodiimide</td>
</tr>
<tr>
<td>EHEC</td>
<td>ethyl(hydroxyethyl) cellulose</td>
</tr>
<tr>
<td>EtOCOCl</td>
<td>isobutylchloroformate</td>
</tr>
<tr>
<td>GHE</td>
<td>glycidyl hexadecyl ether</td>
</tr>
<tr>
<td>HA</td>
<td>hyaluronic acid</td>
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<tr>
<td>HEC</td>
<td>hydroxyethyl cellulose</td>
</tr>
<tr>
<td>HEG</td>
<td>hydroxyethyl guar</td>
</tr>
<tr>
<td>HM-HEC</td>
<td>hydrophobically modified hydroxyethyl cellulose</td>
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<tr>
<td>HM-HEG</td>
<td>hydrophobically modified hydroxyethyl guar</td>
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<tr>
<td>HM-G</td>
<td>hydrophobically modified guar</td>
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<tr>
<td>HM-P</td>
<td>hydrophobically modified polysaccharides</td>
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<tr>
<td>HMHEC</td>
<td>hydrophobically modified HEC</td>
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<td>HMHPG</td>
<td>hydrophobically modified HPG</td>
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<td>HPG</td>
<td>hydroxypropyl guar</td>
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<td>Abbreviation</td>
<td>Full Name</td>
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<tr>
<td>MCMG</td>
<td>methyl carboxymethyl guar</td>
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<tr>
<td>NaCMG</td>
<td>sodium carboxymethyl guar</td>
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<tr>
<td>NMM</td>
<td>N-methylmorpholine</td>
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<td>NMP</td>
<td>N-Methyl-2-pyrrolidone</td>
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<tr>
<td>NR</td>
<td>nile red</td>
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<tr>
<td>OP-10</td>
<td>polyoxyethylene octylphenol ether</td>
</tr>
<tr>
<td>OP10E</td>
<td>polyoxyethylene octylphenol ether epoxide</td>
</tr>
<tr>
<td>PBS</td>
<td>phosphate buffer saline</td>
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<tr>
<td>PEG</td>
<td>poly(ethylene glycol)</td>
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<tr>
<td>PGE</td>
<td>phenyl glycidyl ether</td>
</tr>
<tr>
<td>PLGA</td>
<td>poly(lactic-co-(glycolic acid))</td>
</tr>
<tr>
<td>PPG</td>
<td>poly(propylene glycol)</td>
</tr>
<tr>
<td>PPGE</td>
<td>poly(propylene glycol) epoxide</td>
</tr>
<tr>
<td>PTSA</td>
<td>p-toluenesulfonic acid</td>
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<tr>
<td>Py</td>
<td>pyridine</td>
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<tr>
<td>SEC</td>
<td>size exclusion chromatography</td>
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<tr>
<td>TBA</td>
<td>tetrabutylammonium</td>
</tr>
<tr>
<td>TBAOH</td>
<td>tetrabutylammonium hydroxide</td>
</tr>
<tr>
<td>TEA</td>
<td>triethylamine</td>
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<tr>
<td>TMAC</td>
<td>phase transfer catalysts</td>
</tr>
<tr>
<td>TsCl</td>
<td>4-toluenesulfonic chloride</td>
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</tbody>
</table>